



**DAIDOH** 大同特殊工業株式会社  
DAIDOH TOKUSHU KOGYO CO., LTD.

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The performance described in this catalog is not the specification value. Please conduct a pre-test at your company before using this product to check that the product matches with the purpose of use. Please note that descriptions are subject to change without notice for improving performances and changing specifications.

2016.4



# Resin Hose Silicon Hose Sanitary Hoses

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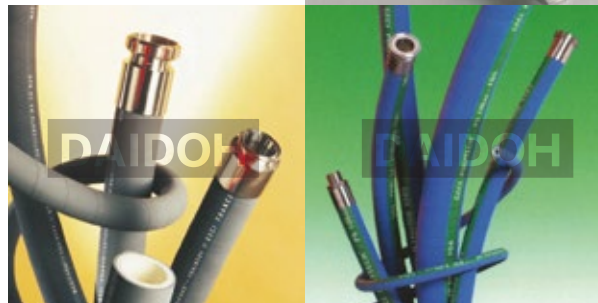
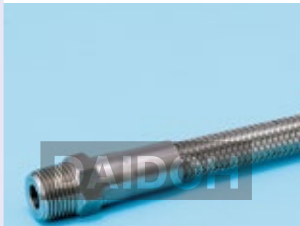
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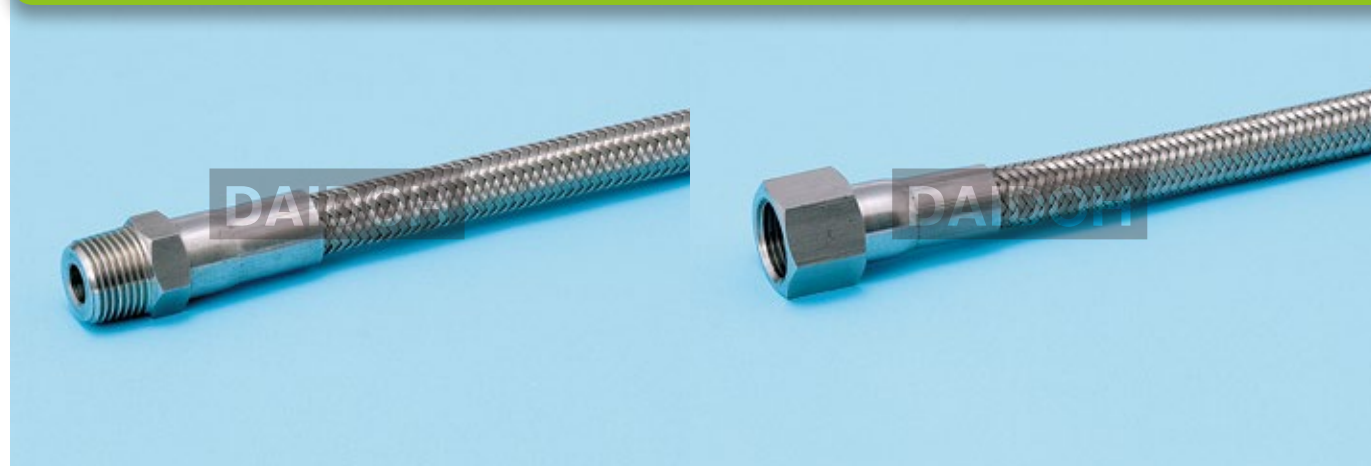
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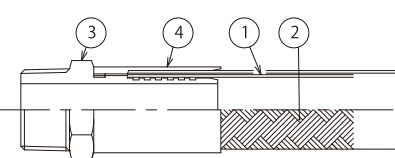
# STRAIGHT TYPE

BRAIDED HOSE



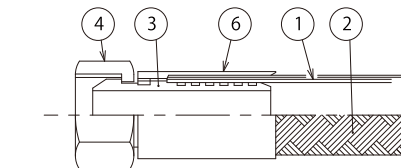
## 201 Type

| Item | Name  | Item | Name        |
|------|-------|------|-------------|
| 1    | Tube  | 3    | Nipple      |
| 2    | Braid | 4    | Press cover |

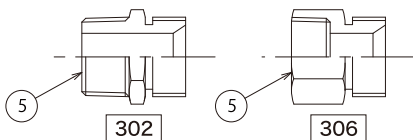


## 203 Type

| Item | Name         | Item | Name                                 |
|------|--------------|------|--------------------------------------|
| 1    | Tube         | 4    | Union Nut                            |
| 2    | Braid        | 5    | 302:Union Nipple<br>306:Union Socket |
| 3    | Union Sleeve | 6    | Press Cover                          |

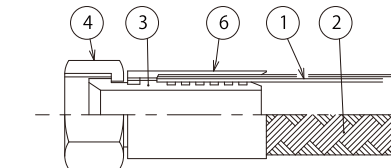


### 203 Type Tip Fitting

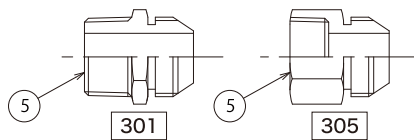


## 204 Type

| Item | Name         | Item | Name                                 |
|------|--------------|------|--------------------------------------|
| 1    | Tube         | 4    | Union Nut                            |
| 2    | Braid        | 5    | 301:Union Nipple<br>305:Union Socket |
| 3    | Union Sleeve | 6    | Press Cover                          |



### 204 Type Tip Fitting

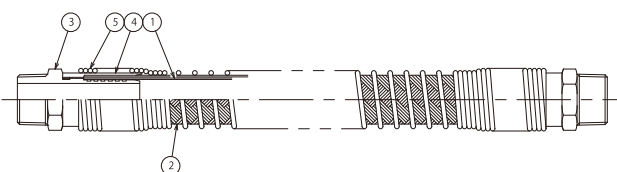


- Other sizes than listed on the right table (P. 02), can be produced. Please inquire us.
- Standard material of tube is PTFE.
- Also producible by PFA but hose ID/OD will slightly change.
- Anti-Static type is also available. For size and dimension. Please inquire us.
- Over-all length can be shortened as far as possible. Please consult us.
- Special fittings are also available. Please inquire us.
- Without Braid type is available. Please inquire us.
- Depending on application, we manufacture special hose.
- Max. Working Pressure shown on the right table (P.02) is at normal temperature.

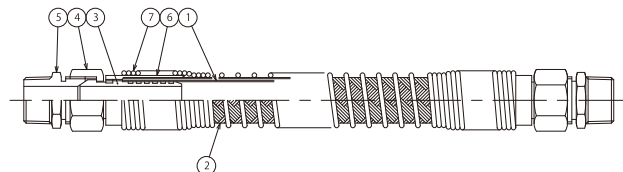
| Name        | Material  |
|-------------|---|
| Tube        | PTFE・PFA・(Anti-Static type is also available)             |
| Braid       | SUS304・SUS316・SUS316L(Special braid available)            |
| Fitting     | SS400・C3604・SUS304・SUS316・SUS316L・Titanium・Hastelloy etc. |
| Press Cover | SS400・C3604・SUS304・SUS316・SUS316L・Titanium・Hastelloy etc. |

Outer spring type is also available.(Fitting can be changed.)(Available for over-all spring and both ends spring.)

Ex1:Ftting 201 with outer spring.



Ex2:Fttings 203+302 with outer spring.



## DTF-1000 For Low/Middle Pressure (Single Braid)

### Standard Specification

Other sizes than listed on the below table, can be produced. Please inquire us.

| NB   |        | Hose ID | Hose OD | Max. Working Pressure(Mpa) | Min. Bending Radius(mm) | Max. Length(m) |
|------|--------|---------|---------|----------------------------|-------------------------|----------------|
| A    | B      |         |         |                            |                         |                |
| 6A   | 1/8B   | 4.0     | 7.0     | 20.58                      | 50                      | 100            |
| 8A   | 1/4B   | 6.0     | 9.0     | 20.58                      | 55                      | 100            |
| 10A  | 3/8B   | 8.0     | 11.0    | 17.15                      | 70                      | 100            |
| 15A  | 1/2B   | 12.0    | 15.2    | 9.80                       | 100                     | 50             |
| 20A  | 3/4B   | 19.0    | 22.2    | 4.90                       | 200                     | 30             |
| 25A  | 1B     | 25.0    | 29.2    | 5.88                       | 400                     | 20             |
| 32A  | 1-1/4B | 33.0    | 37.2    | 3.92                       | 1,500                   | 6              |
| 40A  | 1-1/2B | 39.0    | 43.6    | 0.98                       | 2,000                   | 6              |
| 50A  | 2B     | 50.0    | 55.1    | 0.98                       | 2,500                   | 6              |
| 65A  | 2-1/2B | 65.0    | 70.1    | 0.98                       | —                       | 6              |
| 80A  | 3B     | 77.0    | 83.0    | 0.98                       | —                       | 6              |
| 100A | 4B     | 102.0   | 108.0   | 0.98                       | —                       | 4              |

### Special Specification

Other sizes than listed on the below table, can be produced. Please inquire us.

| NB  |      | Hose ID | Hose OD | Max. Working Pressure(Mpa) | Min. Bending Radius(mm) | Max. Length(m) |
|-----|------|---------|---------|----------------------------|-------------------------|----------------|
| A   | B    |         |         |                            |                         |                |
| 6A  | 1/8B | 3.0     | 6.0     | 20.58                      | 50                      | 100            |
| 10A | 3/8B | 9.0     | 12.0    | 14.70                      | 85                      | 50             |
|     |      | 10.0    | 13.0    | 12.74                      | 95                      | 50             |
| 15A | 1/2B | 14.0    | 17.2    | 7.84                       | 170                     | 50             |
| 20A | 3/4B | 16.0    | 19.2    | 5.88                       | 180                     | 50             |
|     |      | 19.0    | 23.2    | 7.84                       | 210                     | 30             |
|     |      | 20.0    | 24.2    | 7.35                       | 250                     | 30             |
| 25A | 1B   | 22.0    | 26.2    | 6.86                       | 280                     | 20             |

## DTF-1500 For High Pressure (Double Braid)

### Standard Specification

Other sizes than listed on the below table, can be produced. Please inquire us.

| NB  |        | Hose ID | Hose OD | Max. Working Pressure(Mpa) | Min. Bending Radius(mm) | Max. Length(m) |
|-----|--------|---------|---------|----------------------------|-------------------------|----------------|
| A   | B      |         |         |                            |                         |                |
| 8A  | 1/4B   | 6.0     | 10.0    | 29.40                      | 55                      | 100            |
| 10A | 3/8B   | 8.0     | 12.0    | 24.50                      | 70                      | 100            |
| 15A | 1/2B   | 12.0    | 17.4    | 19.60                      | 110                     | 20             |
| 20A | 3/4B   | 19.0    | 24.4    | 15.68                      | 200                     | 20             |
| 25A | 1B     | 22.0    | 27.4    | 14.70                      | 280                     | 20             |
| 32A | 1-1/4B | 25.0    | 30.4    | 11.76                      | 400                     | 20             |

### Special Specification

Other sizes than listed on the below table, can be produced. Please inquire us.

| NB  |      | Hose ID | Hose OD | Max. Working Pressure(Mpa) | Min. Bending Radius(mm) | Max. Length(m) |
|-----|------|---------|---------|----------------------------|-------------------------|----------------|
| A   | B    |         |         |                            |                         |                |
| 10A | 3/8B | 9.0     | 14.0    | 24.50                      | 90                      | 50             |
|     |      | 10.0    | 15.4    | 20.58                      | 100                     | 50             |
| 15A | 1/2B | 10.0    | 15.4    | 20.58                      | 100                     | 50             |

## DTF-1600 For Super High Pressure (Multiple Braid)

### Standard Specification

Other sizes than listed on the below table, can be produced. Please inquire us.

| NB  |        | Hose ID | Hose OD | Max. Working Pressure(Mpa) | Min. Bending Radius(mm) | Max. Length(m) |
|-----|--------|---------|---------|----------------------------|-------------------------|----------------|
| A   | B      |         |         |                            |                         |                |
| 8A  | 1/4B   | 6.0     | 12.0    | 34.50                      | 55                      | 100            |
| 10A | 3/8B   | 8.0     | 14.8    | 34.50                      | 70                      | 100            |
| 15A | 1/2B   | 12.0    | 19.8    | 24.50                      | 110                     | 20             |
| 20A | 3/4B   | 19.0    | 26.8    | 24.50                      | 200                     | 20             |
| 25A | 1B     | 22.0    | 29.8    | 24.50                      | 280                     | 20             |
| 32A | 1-1/4B | 25.0    | 32.8    | 19.60                      | 400                     | 20             |

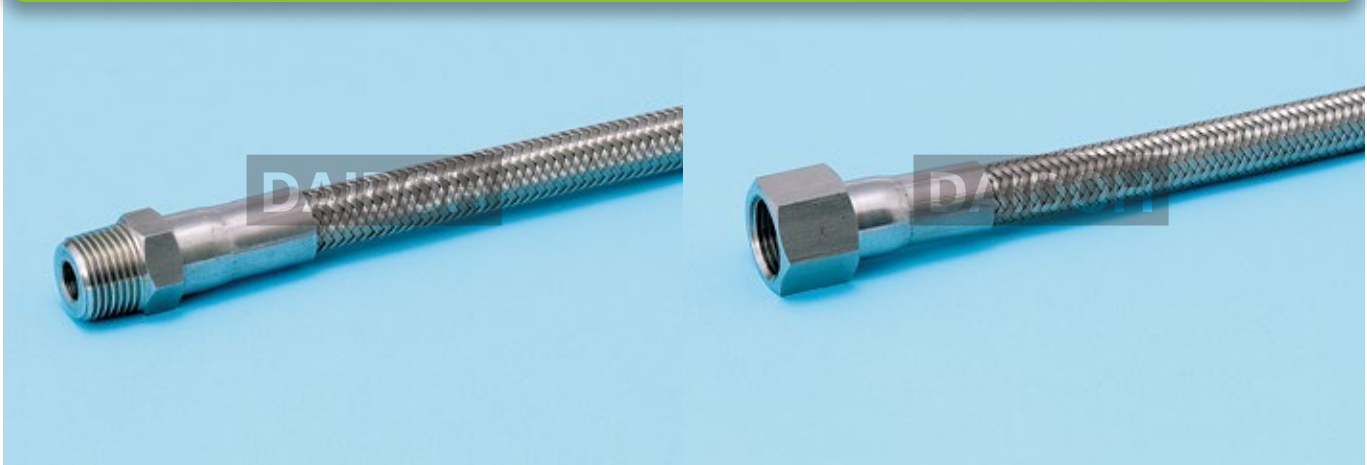
### Special Specification

Other sizes than listed on the below table, can be produced. Please inquire us.

| NB  |      | Hose ID | Hose OD | Max. Working Pressure(Mpa) | Min. Bending Radius(mm) | Max. Length(m) |
|-----|------|---------|---------|----------------------------|-------------------------|----------------|
| A   | B    |         |         |                            |                         |                |
| 10A | 3/8B | 9.0     | 16.4    | 29.40                      | 90                      | 50             |
|     |      | 10.0    | 17.8    | 27.50                      | 100                     | 50             |
| 15A | 1/2B | 10.0    | 17.8    | 27.50                      | 100                     | 50             |

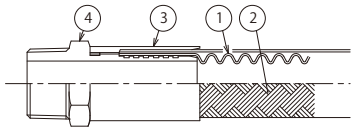


# CORRUGATION TYPE BRAIDED HOSE



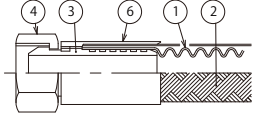
## 201 Type

| Item | Name  | Item | Name        |
|------|-------|------|-------------|
| 1    | Tube  | 3    | Nipple      |
| 2    | Braid | 4    | Press cover |

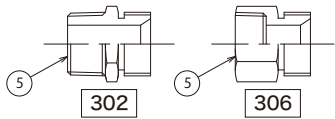


## 203 Type

| Item | Name         | Item | Name                                 |
|------|--------------|------|--------------------------------------|
| 1    | Tube         | 4    | Union Nut                            |
| 2    | Braid        | 5    | 302:Union Nipple<br>306:Union Socket |
| 3    | Union Sleeve | 6    | Press Cover                          |

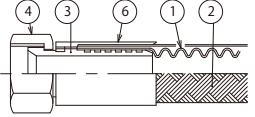


203 Type Tip Fitting

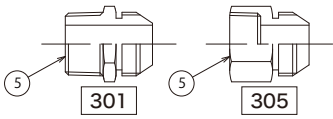


## 204 Type

| Item | Name         | Item | Name                                 |
|------|--------------|------|--------------------------------------|
| 1    | Tube         | 4    | Union Nut                            |
| 2    | Braid        | 5    | 301:Union Nipple<br>305:Union Socket |
| 3    | Union Sleeve | 6    | Press Cover                          |



204 Type Tip Fitting



## DTF-1800 For Low/Middle Pressure (Single Braid)

## DTF-1900 For High Pressure (Multiple Braid)

**Standard Specification** Other sizes than listed on the below table, can be produced. Please inquire us.

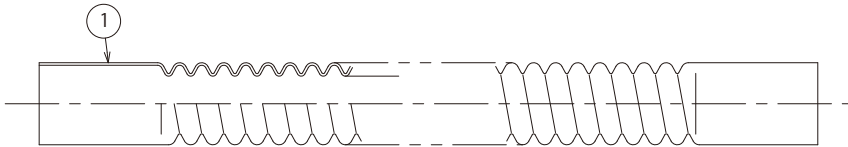
| NB   |        | Hose ID (squeezed) | Hose OD | Hose ID (opening) | Max. Working Pressure (Mpa) | Min. Bending Radius (mm) | Max. Length (m) |
|------|--------|--------------------|---------|-------------------|-----------------------------|--------------------------|-----------------|
| A    | B      |                    |         |                   |                             |                          |                 |
| 6A   | 1/8B   | 2.5                | 6.0     | 4.0               | 2.94                        | 25                       | 3               |
| 8A   | 1/4B   | 4.0                | 8.0     | 6.0               | 2.94                        | 30                       | 6               |
| 10A  | 3/8B   | 8.0                | 12.0    | 10.0              | 1.96                        | 35                       | 6               |
| 15A  | 1/2B   | 9.0                | 14.0    | 12.0              | 1.47                        | 40                       | 6               |
| 20A  | 3/4B   | 14.0               | 21.0    | 19.0              | 0.98                        | 40                       | 6               |
| 25A  | 1B     | 19.0               | 28.0    | 25.0              | 0.98                        | 50                       | 6               |
| 32A  | 1-1/4B | 25.0               | 36.0    | 33.0              | 0.98                        | 70                       | 5               |
| 40A  | 1-1/2B | 32.0               | 42.0    | 39.0              | 0.98                        | 90                       | 5               |
| 50A  | 2B     | 42.0               | 53.5    | 50.0              | 0.98                        | 120                      | 5               |
| 65A  | 2-1/2B | 55.0               | 68.5    | 65.0              | 0.98                        | 250                      | 5               |
| 80A  | 3B     | 65.0               | 81.0    | 77.0              | 0.98                        | 300                      | 5               |
| 100A | 4B     | 90.0               | 106.0   | 102.0             | 0.98                        | 400                      | 3               |

**Special Specification** Other sizes than listed on the below table, can be produced. Please inquire us.

| NB   |        | Hose ID (squeezed) | Hose OD | Hose ID (opening) | Max. Working Pressure (Mpa) | Min. Bending Radius (mm) | Max. Length (m) |
|------|--------|--------------------|---------|-------------------|-----------------------------|--------------------------|-----------------|
| A    | B      |                    |         |                   |                             |                          |                 |
| 6A   | 1/8B   | 4.0                | 8.0     | 6.0               | 2.94                        | 30                       | 6               |
| 8A   | 1/4B   | 6.0                | 10.0    | 8.0               | 1.96                        | 35                       | 6               |
| 10A  | 3/8B   | 9.0                | 14.0    | 12.0              | 1.47                        | 40                       | 6               |
| 15A  | 1/2B   | 12.0               | 18.0    | 16.0              | 0.98                        | 40                       | 6               |
|      |        | 14.0               | 21.0    | 19.0              | 0.98                        | 40                       | 6               |
|      |        | 14.0               | 22.0    | 19.0              | 1.47                        | 45                       | 6               |
|      |        | 14.0               | 23.0    | 20.0              | 1.47                        | 45                       | 6               |
| 20A  | 3/4B   | 14.0               | 22.0    | 19.0              | 1.47                        | 45                       | 6               |
|      |        | 14.0               | 23.0    | 20.0              | 1.47                        | 45                       | 6               |
|      |        | 19.0               | 28.0    | 25.0              | 0.98                        | 50                       | 6               |
| 25A  | 1B     | 17.0               | 25.0    | 22.0              | 0.98                        | 50                       | 6               |
|      |        | 25.0               | 36.0    | 33.0              | 0.98                        | 70                       | 5               |
| 32A  | 1-1/4B | 32.0               | 42.0    | 39.0              | 0.98                        | 90                       | 5               |
| 40A  | 1-1/2B | 42.0               | 53.5    | 50.0              | 0.98                        | 120                      | 5               |
| 50A  | 2B     | 50.0               | 64.5    | 61.0              | 0.98                        | 200                      | 5               |
|      |        | 55.0               | 68.5    | 65.0              | 0.98                        | 250                      | 5               |
| 65A  | 2-1/2B | 65.0               | 81.0    | 77.0              | 0.98                        | 300                      | 5               |
| 80A  | 3B     | 71.0               | 93.5    | 89.5              | 0.98                        | 350                      | 4               |
| 100A | 4B     | 97.0               | 116.0   | 112.0             | 0.98                        | 500                      | 3               |

For the other hoses longer than above listed. Please consult us.

# CORRUGATION HOSE



| Name | material |
|------|----------|
| 1    | Tube     |

## DTF-100

**Standard Specification** Other sizes than listed on the below table, can be produced. Please inquire us.

| NB              |                 | Hose ID (squeezed) | Hose OD | Min. Bending Radius (mm) | Max. Length (m) |
|-----------------|-----------------|--------------------|---------|--------------------------|-----------------|
| Hose opening ID | Hose opening OD |                    |         |                          |                 |
| 4.0             | 6.0             | 2.5                | 6.0     | 25                       | 3               |
| 6.0             | 8.0             | 4.0                | 8.0     | 30                       | 6               |
| 8.0             | 10.0            | 6.0                | 10.0    | 35                       | 6               |
| 9.0             | 11.0            | 7.0                | 11.0    | 35                       | 6               |
| 10.0            | 12.0            | 8.0                | 12.0    | 35                       | 6               |
| 12.0            | 14.0            | 9.0                | 14.0    | 40                       | 6               |
| 13.0            | 15.0            | 10.0               | 15.0    | 40                       | 6               |
| 14.0            | 16.0            | 11.0               | 16.0    | 40                       | 6               |
| 15.0            | 17.0            | 12.0               | 17.0    | 40                       | 6               |
| 16.0            | 18.0            | 13.0               | 18.0    | 40                       | 6               |
| 17.0            | 19.0            | 13.0               | 19.0    | 40                       | 6               |
| 19.0            | 21.0            | 14.0               | 21.0    | 40                       | 6               |
| 19.0            | 22.0            | 14.0               | 22.0    | 45                       | 6               |
| 20.0            | 23.0            | 14.0               | 23.0    | 45                       | 6               |
| 22.0            | 25.0            | 17.0               | 25.0    | 50                       | 6               |
| 25.0            | 28.0            | 19.0               | 28.0    | 50                       | 6               |
| 28.0            | 31.0            | 22.0               | 31.0    | 60                       | 5               |
| 33.0            | 36.0            | 25.0               | 36.0    | 70                       | 5               |
| 39.0            | 42.0            | 32.0               | 42.0    | 90                       | 5               |
| 50.0            | 53.5            | 42.0               | 53.5    | 120                      | 5               |
| 61.0            | 64.5            | 50.0               | 64.5    | 200                      | 5               |
| 65.0            | 68.5            | 55.0               | 68.5    | 250                      | 5               |
| 77.0            | 81.0            | 65.0               | 81.0    | 300                      | 5               |
| 89.5            | 93.5            | 71.0               | 93.5    | 350                      | 4               |
| 102.0           | 106.0           | 90.0               | 106.0   | 400                      | 3               |
| 112.0           | 116.0           | 97.0               | 116.0   | 500                      | 3               |

- Other sizes than listed on the above table, can be produced. Please inquire us.
- Standard material of tube is PTFE.
- Also producible by PFA but hose ID/OD will slightly change.
- Anti-Static type is also available. For size and dimension, please inquire us.
- Over-all length can be shortened as far as possible. Please consult us.
- Both end straight portion can be processed freely. Please consult us.

Inch size and mm size (for semiconductor) are available. (PFA)

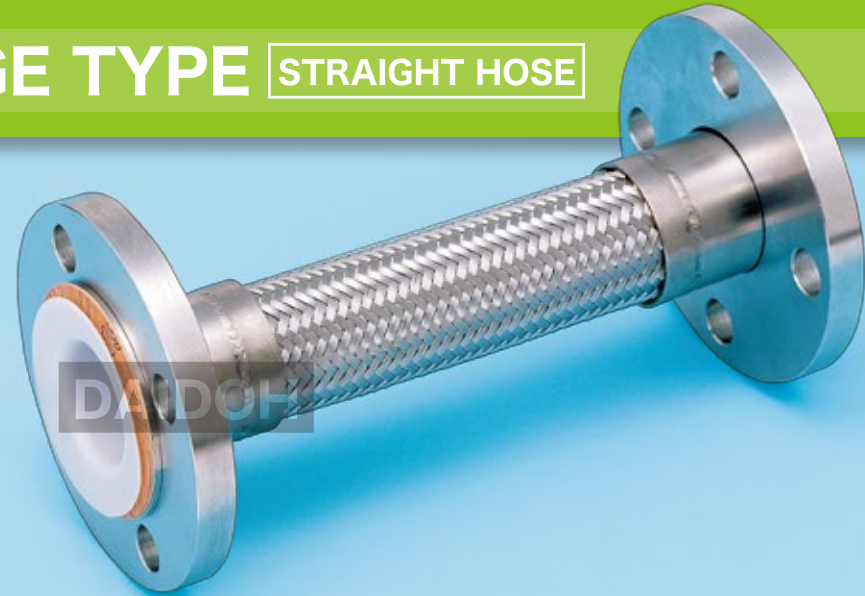
### PFA Tube Size (ID x OD)

| inch        | mm    |
|-------------|-------|
| 4.35×6.35   | 4×6   |
| 6.35×9.53   |       |
| 7.53×9.53   | 8×10  |
| 9.53×12.7   |       |
| 10.7×12.7   | 10×12 |
| 15.88×19.05 | 16×19 |
| 22.2×25.4   | 22×25 |

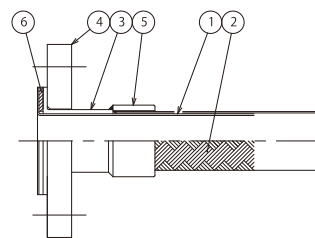




# FLANGE TYPE STRAIGHT HOSE

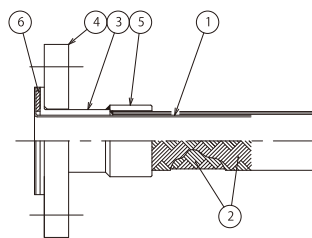


## For Low/Middle Pressure (Single Braid)



| Item | Name         |
|------|--------------|
| 1    | Tube         |
| 2    | Braid        |
| 3    | Stub End     |
| 4    | Loose Flange |
| 5    | Tube Ring    |
| 6    | Back-up Ring |

## For High Pressure (up to 100A) (Multiple Braid)



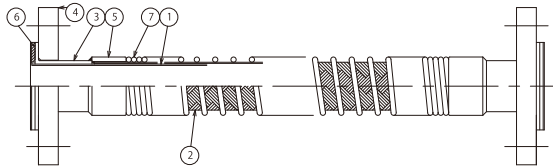
| Item | Name           |
|------|----------------|
| 1    | Tube           |
| 2    | Multiple Braid |
| 3    | Stub End       |
| 4    | Loose Flange   |
| 5    | Tube Ring      |
| 6    | Back-up Ring   |

- Other sizes than listed on the below table, can be produced. Please inquire us.
- Standard material of tube is PTFE.
- Also producible by PFA but hose ID/OD will slightly change.
- Anti-Static type is also available. For size and dimension. Please inquire us.
- Over-all length can be shortened as far as possible. Please consult us.
- Fitting fixing may change depending on over-all length.
- Pressure shows for single braid.
- Max. Working Pressure shown on the below table is at normal temperature.

| Name     | Material  |
|----------|---|
| Tube     | PTFE·PFA· (Anti-Static type is also available)          |
| Braid    | SUS304·SUS316·SUS316L (Special braid available)         |
| Flange   | PVC·SS400·SUS304·SUS316·SUS316L·Titanium·Hastelloy etc. |
| Stub End | SUS304·SUS316·SUS316L·Titanium·Hastelloy etc.           |

Outer spring type is also available.  
(Fitting can be changed.)  
(Available for over-all spring and both ends spring.)

Ex1 : Flange with outer spring.



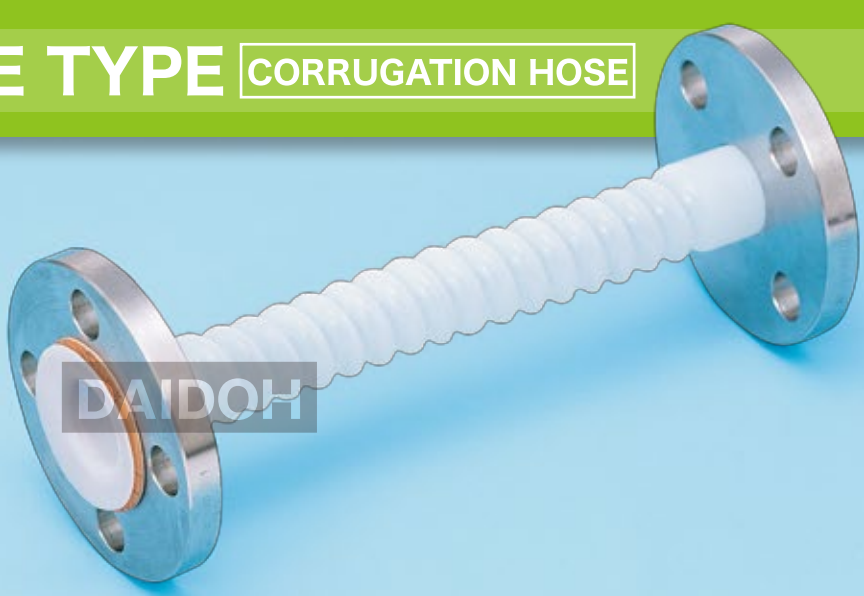
## DTF-2500 For Low/Middle Pressure (Single Braid)

## DTF-2400 For High Pressure (up to 100A) (Multiple Braid)

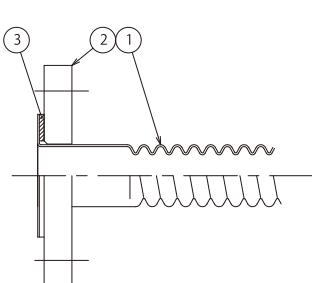
Standard Specification Other sizes than listed on the below table, can be produced. Please inquire us.

| NB   |        | Hose ID | Hose OD | Hose ID (opening) | Max. Working Pressure (Mpa) | Min. Bending Radius (mm) | Max. Length (m) |
|------|--------|---------|---------|-------------------|-----------------------------|--------------------------|-----------------|
| A    | B      |         |         |                   |                             |                          |                 |
| 10A  | 3/8B   | 16.0    | 18.0    | 16.0              | 0.98                        | 250                      | 50              |
| 15A  | 1/2B   | 16.0    | 18.0    | 16.0              | 0.98                        | 250                      | 50              |
| 20A  | 3/4B   | 19.0    | 22.0    | 19.0              | 0.98                        | 350                      | 30              |
| 25A  | 1B     | 25.0    | 28.0    | 25.0              | 0.98                        | 500                      | 20              |
| 32A  | 1-1/4B | 33.0    | 36.0    | 33.0              | 0.98                        | 1,500                    | 6               |
| 40A  | 1-1/2B | 39.0    | 42.0    | 39.0              | 0.98                        | 2,000                    | 6               |
| 50A  | 2B     | 50.0    | 53.5    | 50.0              | 0.98                        | 2,500                    | 6               |
| 65A  | 2-1/2B | 65.0    | 68.5    | 65.0              | 0.98                        | 3,500                    | 6               |
| 80A  | 3B     | 77.0    | 81.0    | 77.0              | 0.98                        | 5,000                    | 6               |
| 100A | 4B     | 102.0   | 106.0   | 102.0             | 0.98                        | 6,000                    | 3               |
| 125A | 5B     | 125.0   | 131.0   | 125.0             | 0.78                        | —                        | 3               |
| 150A | 6B     | 149.0   | 155.0   | 149.0             | 0.59                        | —                        | 3               |
| 200A | 8B     | 198.0   | 204.0   | 198.0             | 0.49                        | —                        | 3               |
| 250A | 10B    | 248.0   | 255.0   | 248.0             | 0.49                        | —                        | 3               |

# FLANGE TYPE CORRUGATION HOSE

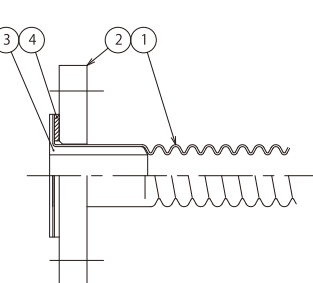


## For Low Pressure (Without Braid)



| Item | Name         |
|------|--------------|
| 1    | Tube         |
| 2    | Loose Flange |
| 3    | Back-up Ring |

## For Vacuum (Without Braid)



| Item | Name          |
|------|---------------|
| 1    | Tube          |
| 2    | Loose Flange  |
| 3    | Vacuum Sleeve |
| 4    | Back-up Ring  |

## DTF-2200 For Low Pressure (Without Braid)

## DTFV-2200 For Vacuum (Without Braid)

Standard Specification Other sizes than listed on the below table, can be produced. Please inquire us.

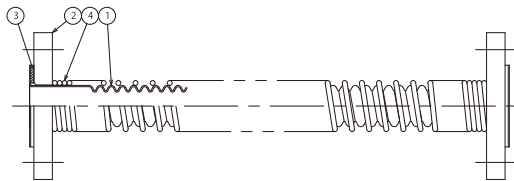
| NB   |        | Hose ID (squeezed) | Hose OD | Hose ID (opening) | Max. Working Pressure (Mpa) | Min. Bending Radius (mm) | Max. Length (m) |
|------|--------|--------------------|---------|-------------------|-----------------------------|--------------------------|-----------------|
| A    | B      |                    |         |                   |                             |                          |                 |
| 10A  | 3/8B   | 14.0               | 22.0    | 19.0              | 0.29                        | 45                       | 6               |
| 15A  | 1/2B   | 14.0               | 22.0    | 19.0              | 0.29                        | 45                       | 6               |
| 20A  | 3/4B   | 19.0               | 28.0    | 25.0              | 0.29                        | 50                       | 6               |
| 25A  | 1B     | 25.0               | 36.0    | 33.0              | 0.24                        | 70                       | 5               |
| 32A  | 1-1/4B | 25.0               | 36.0    | 33.0              | 0.24                        | 70                       | 5               |
| 40A  | 1-1/2B | 32.0               | 42.0    | 39.0              | 0.19                        | 90                       | 5               |
| 50A  | 2B     | 42.0               | 53.5    | 50.0              | 0.14                        | 120                      | 5               |
| 65A  | 2-1/2B | 55.0               | 68.5    | 65.0              | 0.14                        | 250                      | 5               |
| 80A  | 3B     | 65.0               | 81.0    | 77.0              | 0.14                        | 300                      | 5               |
| 100A | 4B     | 90.0               | 106.0   | 102.0             | 0.09                        | 400                      | 3               |
| 125A | 5B     | 107.0              | 131.0   | 125.0             | 0.09                        | 600                      | 2               |
| 150A | 6B     | 132.0              | 155.0   | 149.0             | 0.09                        | 700                      | 2               |
| 200A | 8B     | 180.0              | 204.0   | 198.0             | 0.05                        | 900                      | 2               |
| 250A | 10B    | 220.0              | 255.0   | 248.0             | 0.05                        | 1,200                    | 2               |

Special Specification Other sizes than listed on the below table, can be produced. Please inquire us.

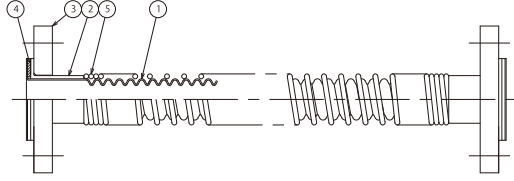
| NB   |        | Hose ID (squeezed) | Hose OD | Hose ID (opening) | Max. Working Pressure (Mpa) | Min. Bending Radius (mm) | Max. Length (m) |
|------|--------|--------------------|---------|-------------------|-----------------------------|--------------------------|-----------------|
| A    | B      |                    |         |                   |                             |                          |                 |
| 10A  | 3/8B   | 12.0               | 18.0    | 16.0              | 0.29                        | 35                       | 6               |
| 15A  | 1/2B   | 19.0               | 28.0    | 25.0              | 0.29                        | 50                       | 6               |
| 20A  | 3/4B   | 14.0               | 22.0    | 19.0              | 0.29                        | 45                       | 6               |
| 25A  | 1B     | 19.0               | 28.0    | 25.0              | 0.29                        | 50                       | 6               |
| 32A  | 1-1/4B | 32.0               | 42.0    | 39.0              | 0.19                        | 90                       | 5               |
| 40A  | 1-1/2B | 42.0               | 53.5    | 50.0              | 0.14                        | 120                      | 5               |
| 50A  | 2B     | 50.0               | 64.5    | 61.0              | 0.14                        | 200                      | 5               |
| 65A  | 2-1/2B | 65.0               | 81.0    | 77.0              | 0.14                        | 300                      | 5               |
| 80A  | 3B     | 71.0               | 93.5    | 89.5              | 0.09                        | 350                      | 4               |
| 100A | 4B     | 97.0               | 116.0   | 112.0             | 0.09                        | 500                      | 3               |

Outer spring type is also available.  
(Fitting can be changed.)  
(Available for over-all spring and both ends spring.)

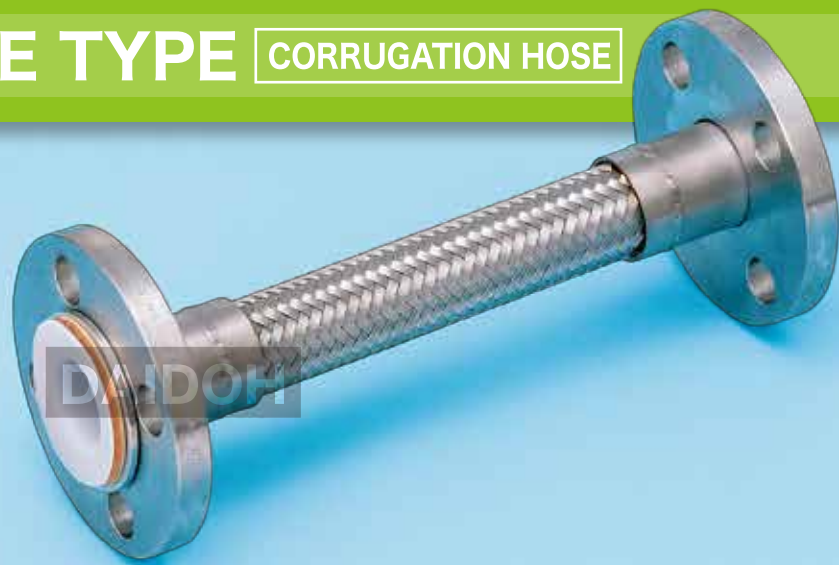
Ex1 : Flange (without braid) with outer spring.



Ex2 : Flange (without braid) with outer spring.



# FLANGE TYPE CORRUGATION HOSE



## For Low/Middle Pressure (Single Braid)

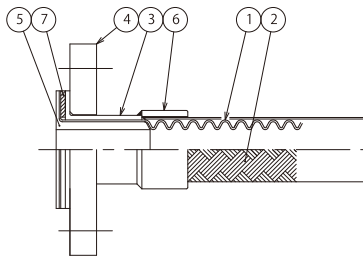
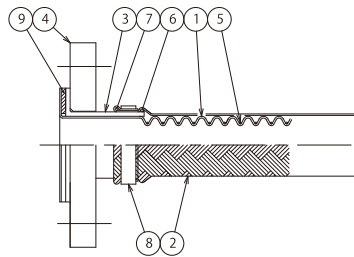
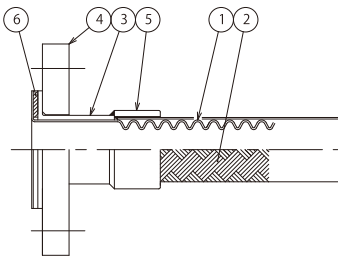
| Item | Name     | Item | Name         |
|------|----------|------|--------------|
| 1    | Tube     | 4    | Loose Flange |
| 2    | Braid    | 5    | Tube Ring    |
| 3    | Stub End | 6    | Back-up Ring |

## For High Pressure (up to 100A) (Multiple Braid)

| Item | Name             | Item | Name         |
|------|------------------|------|--------------|
| 1    | Tube             | 6    | Neck Ring    |
| 2    | Braid            | 7    | Wire         |
| 3    | Stub End         | 8    | Hoop Band    |
| 4    | Loose Flange     | 9    | Back-up Ring |
| 5    | Reinforcing Ring |      |              |

## For Vacuum (Single Braid)

| Item | Name         | Item | Name          |
|------|--------------|------|---------------|
| 1    | Tube         | 5    | Vacuum Sleeve |
| 2    | Braid        | 6    | Tube Ring     |
| 3    | Stub End     | 7    | Back-up Ring  |
| 4    | Loose Flange |      |               |



## DTF-2000 For Low/Middle Pressure (Single Braid)

## DTF-2300 For High Pressure (up to 100A) (Multiple Braid)

## DTFV-2000 For Vacuum (Single Braid)

### Standard Specification

| NB   |        | Hose ID<br>(squeezed) | Hose<br>OD | Hose ID<br>(opening) | Max. Working<br>Pressure(Mpa) | Min. Bending<br>Radius (mm) | Max.<br>Length (m) |
|------|--------|-----------------------|------------|----------------------|-------------------------------|-----------------------------|--------------------|
| A    | B      |                       |            |                      |                               |                             |                    |
| 10A  | 3/8B   | 14.0                  | 22.0       | 19.0                 | 0.98                          | 45                          | 6                  |
| 15A  | 1/2B   | 14.0                  | 22.0       | 19.0                 | 0.98                          | 45                          | 6                  |
| 20A  | 3/4B   | 19.0                  | 28.0       | 25.0                 | 0.98                          | 50                          | 6                  |
| 25A  | 1B     | 25.0                  | 36.0       | 33.0                 | 0.98                          | 70                          | 5                  |
| 32A  | 1-1/4B | 25.0                  | 36.0       | 33.0                 | 0.98                          | 70                          | 5                  |
| 40A  | 1-1/2B | 32.0                  | 42.0       | 39.0                 | 0.98                          | 90                          | 5                  |
| 50A  | 2B     | 42.0                  | 53.5       | 50.0                 | 0.98                          | 120                         | 5                  |
| 65A  | 2-1/2B | 55.0                  | 68.5       | 65.0                 | 0.98                          | 250                         | 5                  |
| 80A  | 3B     | 65.0                  | 81.0       | 77.0                 | 0.98                          | 300                         | 5                  |
| 100A | 4B     | 90.0                  | 106.0      | 102.0                | 0.98                          | 400                         | 3                  |
| 125A | 5B     | 107.0                 | 131.0      | 125.0                | 0.78                          | 600                         | 2                  |
| 150A | 6B     | 132.0                 | 155.0      | 149.0                | 0.59                          | 700                         | 2                  |
| 200A | 8B     | 180.0                 | 204.0      | 198.0                | 0.49                          | 900                         | 2                  |
| 250A | 10B    | 220.0                 | 255.0      | 248.0                | 0.49                          | 1,200                       | 2                  |

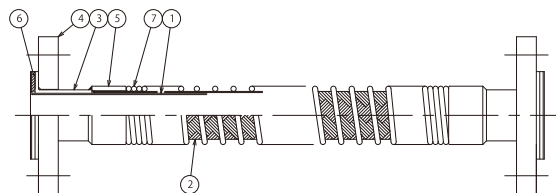
### Special Specification

| NB   |        | Hose ID<br>(squeezed) | Hose<br>OD | Hose ID<br>(opening) | Max. Working<br>Pressure(Mpa) | Min. Bending<br>Radius(mm) | Max.<br>Length(m) |
|------|--------|-----------------------|------------|----------------------|-------------------------------|----------------------------|-------------------|
| A    | B      |                       |            |                      |                               |                            |                   |
| 10A  | 3/8B   | 12.0                  | 18.0       | 16.0                 | 0.98                          | 35                         | 6                 |
| 15A  | 1/2B   | 19.0                  | 28.0       | 25.0                 | 0.98                          | 50                         | 6                 |
| 20A  | 3/4B   | 14.0                  | 22.0       | 19.0                 | 0.98                          | 45                         | 6                 |
| 25A  | 1B     | 19.0                  | 28.0       | 25.0                 | 0.98                          | 50                         | 6                 |
| 32A  | 1-1/4B | 32.0                  | 42.0       | 39.0                 | 0.98                          | 90                         | 5                 |
| 40A  | 1-1/2B | 42.0                  | 53.5       | 50.0                 | 0.98                          | 120                        | 5                 |
| 50A  | 2B     | 50.0                  | 64.5       | 61.0                 | 0.98                          | 200                        | 5                 |
|      |        | 55.0                  | 68.5       | 65.0                 | 0.98                          | 250                        | 5                 |
| 65A  | 2-1/2B | 65.0                  | 81.0       | 77.0                 | 0.98                          | 300                        | 5                 |
| 80A  | 3B     | 71.0                  | 93.5       | 89.5                 | 0.98                          | 350                        | 4                 |
| 100A | 4B     | 97.0                  | 116.0      | 112.0                | 0.98                          | 500                        | 3                 |

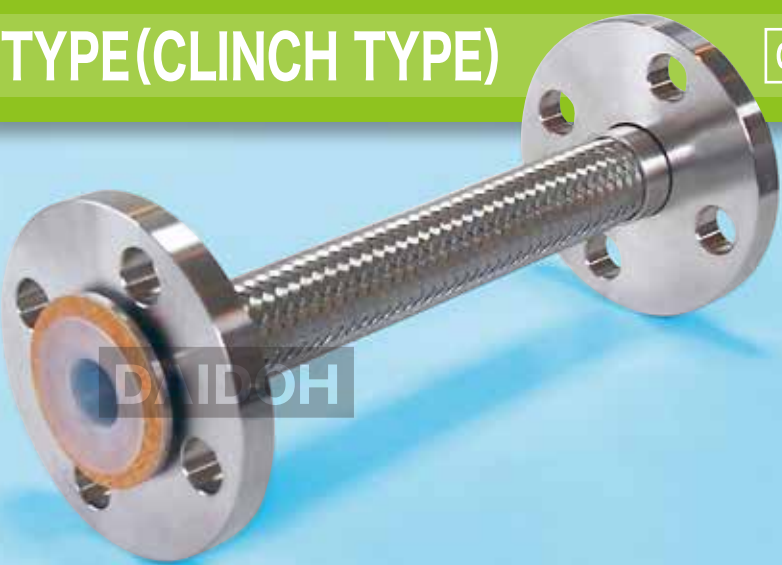
- Other sizes than listed on the left table, can be produced. Please inquire us.
- Standard material of tube is PTFE.
- Also producible by PFA but hose ID/OD will slightly change.
- Anti-Static type is also available.
- For size and dimension, please inquire us.
- Over-all length can be shortened as far as possible. Please consult us.
- For Vacuum type is also available.
- Under-ground use is also available.
- Fitting fixing may change depending on over-all length.
- Pressure shows for single braid.
- Max. Working Pressure shown on the left table is at normal temperature.

Outer spring type is also available.  
(Fitting can be changed.)  
(Available for over-all spring and both ends spring.)

■ Ex1 : Flange with outer spring.



# FLANGE TYPE(CLINCH TYPE) CORRUGATION HOSE

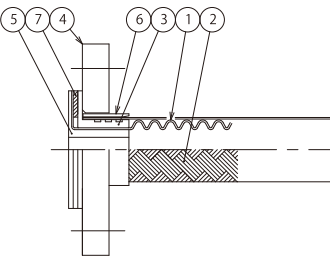
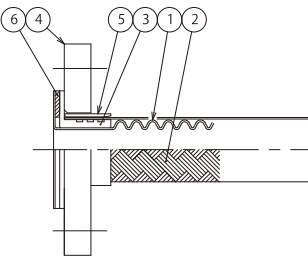


## For Low/Middle Pressure (Single Braid)

| Item | Name     | Item | Name         |
|------|----------|------|--------------|
| 1    | Tube     | 4    | Loose Flange |
| 2    | Braid    | 5    | Press Cover  |
| 3    | Stub End | 6    | Back-up Ring |

## For Vacuum (Single Braid)

| Item | Name         | Item | Name          |
|------|--------------|------|---------------|
| 1    | Tube         | 5    | Vacuum Sleeve |
| 2    | Braid        | 6    | Tube Ring     |
| 3    | Stub End     | 7    | Back-up Ring  |
| 4    | Loose Flange |      |               |



## DTF-2100 For Low/Middle Pressure (Single Braid)

## DTFV-2100 For Vacuum (Single Braid)

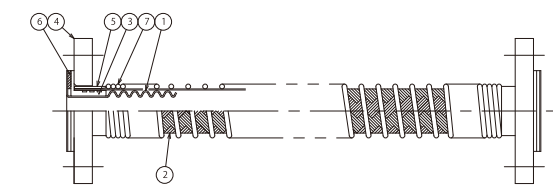
### Standard Specification

| NB   | Hose ID (squeezed) | Hose OD | Hose ID (opening) | Max. Working Pressure (Mpa) | Min. Bending Radius (mm) | Max. Length (m) |
|------|--------------------|---------|-------------------|-----------------------------|--------------------------|-----------------|
| 20A  | 20.0               | 28      | 20.0              | 0.98                        | 50                       | 50              |
| 25A  | 25.0               | 34      | 25.0              | 0.98                        | 60                       | 50              |
| 32A  | 32.0               | 42      | 32.0              | 0.98                        | 80                       | 50              |
| 40A  | 37.0               | 47      | 37.0              | 0.98                        | 100                      | 50              |
| 50A  | 50.0               | 61      | 50.0              | 0.98                        | 125                      | 50              |
| 65A  | 63.0               | 82      | 63.0              | 0.98                        | 175                      | 30              |
| 80A  | 74.0               | 92      | 74.0              | 0.98                        | 200                      | 30              |
| 100A | 100.0              | 125     | 100.0             | 0.98                        | 250                      | 20              |

- Other sizes than listed on the left table, can be produced. Please inquire us.
- Standard material of tube is PTFE.
- Also producible by PFA but hose ID/OD will slightly change.
- Anti-Static type is also available. For size and dimension, please inquire us.
- Over-all length can be shortened as far as possible. Please consult us.
- For Vacuum type is also available.
- Under-ground use is also available.
- Fitting fixing may change depending on over-all length.
- Pressure shows for single braid.
- Max. Working Pressure shown on the left table is at normal temperature.

Outer spring type is also available.  
(Fitting can be changed.)  
(Available for over-all spring and both ends spring.)

■ Ex1 : Flange (clinch type) with outer spring.





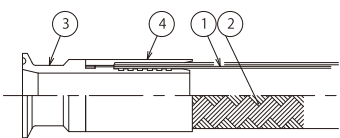
SANITARY TYPE

For Food · Pharmaceutical use

Conformed to Food Sanitation Act  
STRAIGHT HOSE

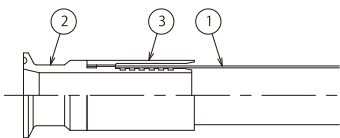


Ferule (Single Braid)



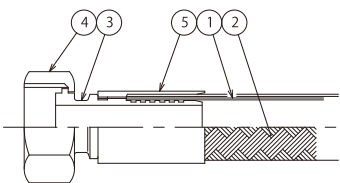
| Item | Name        |
|------|-------------|
| 1    | Tube        |
| 2    | Braid       |
| 3    | Ferule      |
| 4    | Press Cover |

Ferule (Without Braid)



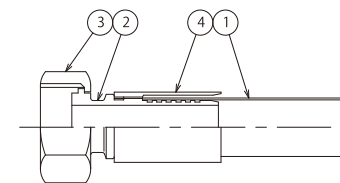
| Item | Name        |
|------|-------------|
| 1    | Tube        |
| 2    | Ferule      |
| 3    | Press Cover |

Sanitary Nut (Single Braid)



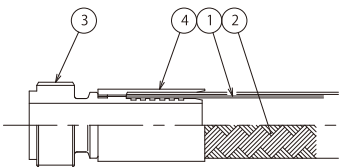
| Item | Name         |
|------|--------------|
| 1    | Tube         |
| 2    | Braid        |
| 3    | Sleeve       |
| 4    | Sanitary Nut |
| 5    | Press Cover  |

Sanitary Nut (Without Braid)



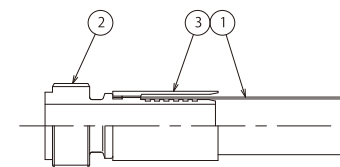
| Item | Name         |
|------|--------------|
| 1    | Tube         |
| 2    | Sleeve       |
| 3    | Sanitary Nut |
| 4    | Press Cover  |

Sanitary Thread Seat (Single Braid)



| Item | Name        |
|------|-------------|
| 1    | Tube        |
| 2    | Braid       |
| 3    | Thread Seat |
| 4    | Press Cover |

Sanitary Thread Seat (Without Braid)



| Item | Name        |
|------|-------------|
| 1    | Tube        |
| 2    | Thread Seat |
| 3    | Press Cover |

DTF-3100 Straight Hose Type

Standard Specification Other sizes than listed on the below table, can be produced. Please inquire us.

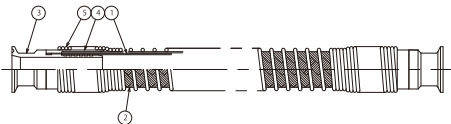
| NB     | Hose ID | Hose OD | Hose ID (opening) | Max. Working Pressure(Mpa) | Min. Bending Radius(mm) | Max. Length(m) |
|--------|---------|---------|-------------------|----------------------------|-------------------------|----------------|
| 8A     | 12.0    | 15.2    | 10.5              | 7.84                       | 170                     | 50             |
| 10A    | 16.0    | 19.2    | 14.0              | 5.88                       | 180                     | 50             |
| 15A    | 19.0    | 23.2    | 17.5              | 7.35                       | 250                     | 30             |
| 1S     | 25.0    | 29.2    | 23.0              | 5.88                       | 400                     | 20             |
| 1-1/4S | 33.0    | 37.2    | 29.4              | 3.92                       | 1,500                   | 6              |
| 1-1/2S | 39.0    | 43.6    | 35.7              | 0.98                       | 2,000                   | 6              |
| 2S     | 50.0    | 55.1    | 47.8              | 0.98                       | 2,500                   | 6              |
| 2-1/2S | 65.0    | 70.1    | 59.5              | 0.98                       | 3,500                   | 6              |
| 3S     | 77.0    | 83.0    | 72.3              | 0.98                       | 5,000                   | 6              |
| 4S     | 102.0   | 108.0   | 97.6              | 0.98                       | 6,000                   | 4              |

| Name        | Material  |
|-------------|---|
| Tube        | PTFE·PFA·(Anti-Static type is also available)             |
| Braid       | SUS304·SUS316·SUS316L(Special braid available)            |
| Fitting     | SS400·C3604·SUS304·SUS316·SUS316L·Titanium·Hastelloy etc. |
| Press Cover | SS400·C3604·SUS304·SUS316·SUS316L·Titanium·Hastelloy etc. |

- Other sizes than listed on the left table, can be produced. Please inquire us.
- Standard material of tube is PTFE.
- Also producible by PFA but hose ID/OD will slightly change.
- Anti-Static type is also available. For size and dimension, please inquire us.
- Over-all length can be shortened as far as possible. Please consult us.
- Not applicable to vacuum.
- Without Braid type is available. Please inquire us.
- For the hose without braid, please use it at temperature 80°C or below.
- Max. Working Pressure shown on the left table is at normal temperature.
- Special fittings are also available. Please inquire us.

Outer spring type is also available.  
(Fitting can be changed.)  
(Available for over-all spring and both ends spring.)

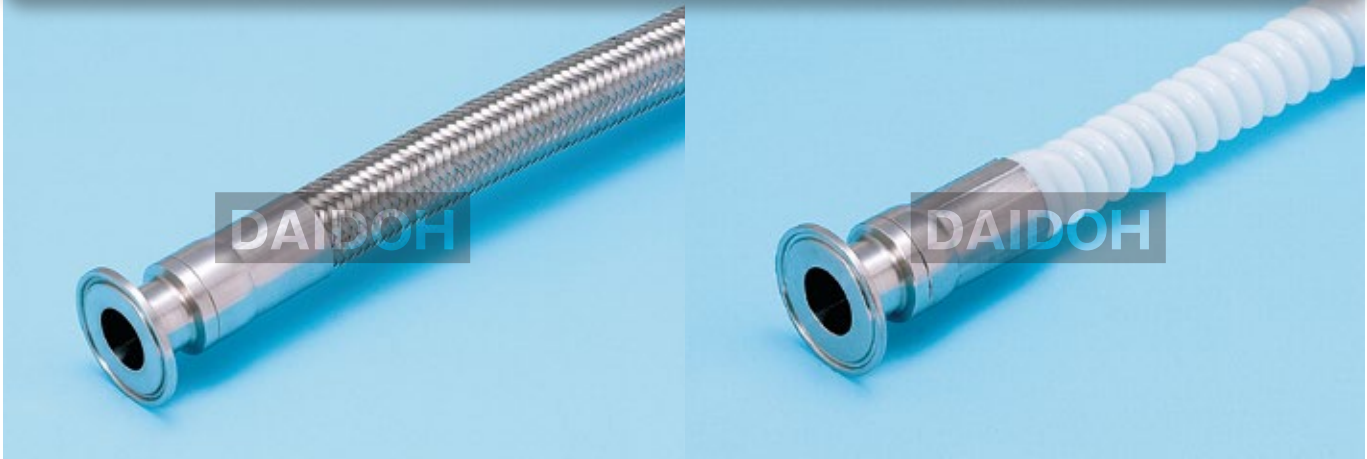
Ex1 :Ferule with outer spring.



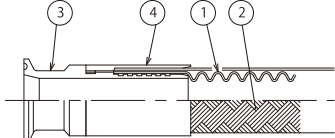
SANITARY TYPE

For Food · Pharmaceutical use

Conformed to Food Sanitation Act  
CORRUGATION HOSE

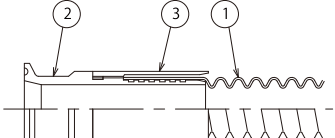


Ferule (Single Braid)



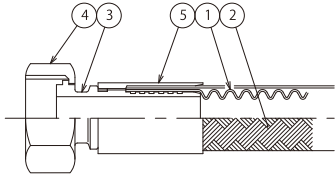
| Item | Name        |
|------|-------------|
| 1    | Tube        |
| 2    | Braid       |
| 3    | Ferule      |
| 4    | Press Cover |

Ferule (Without Braid)



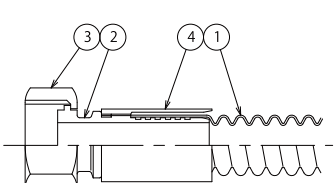
| Item | Name        |
|------|-------------|
| 1    | Tube        |
| 2    | Ferule      |
| 3    | Press Cover |

Sanitary Nut (Single Braid)



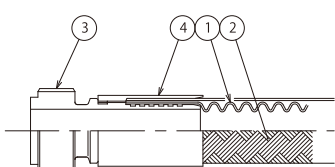
| Item | Name         |
|------|--------------|
| 1    | Tube         |
| 2    | Braid        |
| 3    | Sleeve       |
| 4    | Sanitary Nut |
| 5    | Press Cover  |

Sanitary Nut (Without Braid)



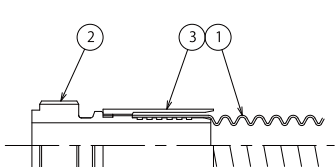
| Item | Name         |
|------|--------------|
| 1    | Tube         |
| 2    | Sleeve       |
| 3    | Sanitary Nut |
| 4    | Press Cover  |

Sanitary Thread Seat (Single Braid)



| Item | Name        |
|------|-------------|
| 1    | Tube        |
| 2    | Braid       |
| 3    | Thread Seat |
| 4    | Press Cover |

Sanitary Thread Seat (Without Braid)



| Item | Name        |
|------|-------------|
| 1    | Tube        |
| 2    | Thread Seat |
| 3    | Press Cover |

DTF-3000 Corrugation Hose Type

Standard Specification Other sizes than listed on the below table, can be produced. Please inquire us.

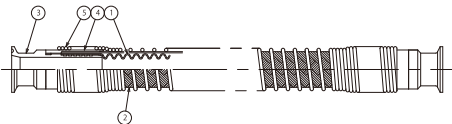
| NB     | Hose ID (squeezed) | Hose OD | Hose ID (opening) | Max. Working Pressure(Mpa) | Min. Bending Radius(mm) | Max. Length(m) |
|--------|--------------------|---------|-------------------|----------------------------|-------------------------|----------------|
| 8A     | 9.0                | 15.2    | 10.5              | 1.96                       | 40                      | 6              |
| 10A    | 13.0               | 19.2    | 14.0              | 1.96                       | 40                      | 6              |
| 15A    | 14.0               | 23.2    | 17.5              | 1.96                       | 45                      | 6              |
| 1S     | 19.0               | 29.2    | 23.0              | 1.96                       | 50                      | 6              |
| 1-1/4S | 25.0               | 37.2    | 29.4              | 1.96                       | 70                      | 6              |
| 1-1/2S | 32.0               | 43.6    | 35.7              | 0.98                       | 90                      | 5              |
| 2S     | 42.0               | 55.1    | 47.8              | 0.98                       | 120                     | 5              |
| 2-1/2S | 55.0               | 70.1    | 59.5              | 0.98                       | 250                     | 5              |
| 3S     | 65.0               | 83.0    | 72.3              | 0.98                       | 300                     | 5              |
| 4S     | 90.0               | 108.0   | 97.6              | 0.98                       | 400                     | 3              |

| Name        | Material  |
|-------------|---|
| Tube        | PTFE·PFA·(Anti-Static type is also available)             |
| Braid       | SUS304·SUS316·SUS316L(Special braid available)            |
| Fitting     | SS400·C3604·SUS304·SUS316·SUS316L·Titanium·Hastelloy etc. |
| Press Cover | SS400·C3604·SUS304·SUS316·SUS316L·Titanium·Hastelloy etc. |

- Other sizes than listed on the left table, can be produced. Please inquire us.
- Standard material of tube is PTFE.
- Also producible by PFA but hose ID/OD will slightly change.
- Anti-Static type is also available. For size and dimension, please inquire us.
- Over-all length can be shortened as far as possible. Please consult us.
- Without Braid type is available. Please inquire us.
- For the hose without braid, please use it at temperature 80°C or below.
- Max. Working Pressure shown on the left table is at normal temperature.
- Special fittings are also available. Please inquire us.

Outer spring type is also available.  
(Fitting can be changed.)  
(Available for over-all spring and both ends spring.)

Ex1 :Ferule with outer spring.



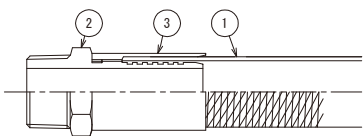
For the other hoses longer than above listed. Please consult us.

SILICONE HOSE



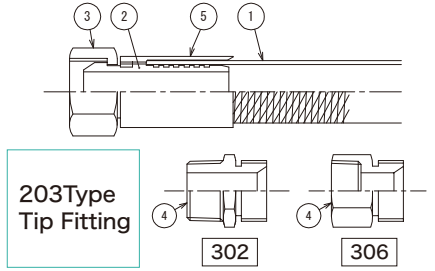
201 Type

| Item | Name | Item | Name        |
|------|------|------|-------------|
| 1    | Tube | 3    | Press Cover |
| 2    | ニップル |      |             |



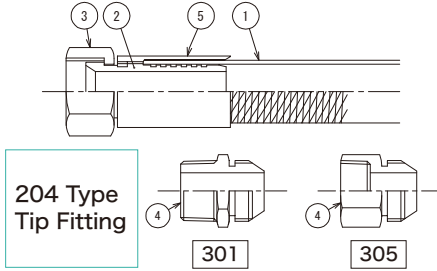
203 Type

| Item | Name         | Item | Name                                 |
|------|--------------|------|--------------------------------------|
| 1    | Tube         | 4    | 302:Union Nipple<br>306:Union Socket |
| 2    | Union Sleeve | 5    | Press Cover                          |
| 3    | Union Nut    |      |                                      |



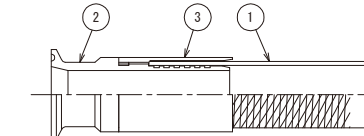
204 Type

| Item | Name         | Item | Name                                 |
|------|--------------|------|--------------------------------------|
| 1    | Tube         | 4    | 301:Union Nipple<br>305:Union Socket |
| 2    | Union Sleeve | 5    | Press Cover                          |
| 3    | Union Nut    |      |                                      |



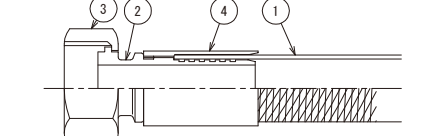
Ferule

| Item | Name   | Item | Name        |
|------|--------|------|-------------|
| 1    | Tube   | 3    | Press Cover |
| 2    | Ferule |      |             |



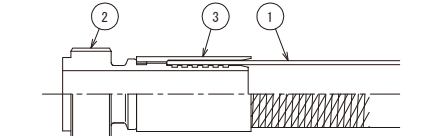
Sanitary Nut

| Item | Name   | Item | Name         |
|------|--------|------|--------------|
| 1    | Tube   | 3    | Sanitary Nut |
| 2    | Sleeve | 4    | Press Cover  |



Sanitary Thread Seat

| Item | Name        | Item | Name        |
|------|-------------|------|-------------|
| 1    | Tube        | 3    | Press Cover |
| 2    | Thread Seat |      |             |



- Over-all length can be shortened as far as possible.
- Applicable for 30℃~+150℃.
- Other than above fittings, flange, KAMLOK, lorry fitting can be fixed.
- We produce hoses which conform to FDA, USP, and Japanese pharmacopeia.
- For vacuum use hose is also available.(Please consult us)
- Max. Working Pressure shown on the below table is at normal temperature.
- Special fittings are also available. Please inquire us.

| Name        | Material  |
|-------------|---|
| Tube        | Silicone  |
| Fitting     | SS400・C3604・SUS304・SUS316・SUS316L・Titanium・Hastelloy etc. |
| Press Cover | SS400・C3604・SUS304・SUS316・SUS316L・Titanium・Hastelloy etc. |

DTF-3200

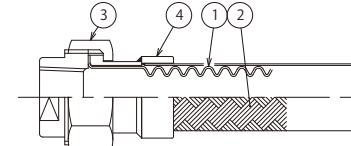
Standard Specification Other sizes than listed on the below table, can be produced. Please inquire us.

| NB     | Hose ID | Hose OD | Hose ID (opening) | Max. Working Pressure(Mpa) | Min. Bending Radius(mm) | Max. Length(m) |
|--------|---------|---------|-------------------|----------------------------|-------------------------|----------------|
| 8A     | 9.5     | 16.5    | 10.5              | 0.49                       | 130                     | 10             |
|        | 12.7    | 20.1    | 20.5              | 0.49                       | 130                     | 10             |
| 10A    | 12.7    | 20.1    | 14.0              | 0.49                       | 150                     | 10             |
|        | 15.9    | 24.1    | 14.0              | 0.49                       | 150                     | 10             |
| 15A    | 15.9    | 24.1    | 17.5              | 0.49                       | 180                     | 10             |
|        | 19.0    | 28.2    | 17.5              | 0.49                       | 180                     | 10             |
| 1S     | 25.4    | 35.6    | 23.0              | 0.49                       | 300                     | 10             |
| 1-1/4S | 32.0    | 43.8    | 29.4              | 0.49                       | 360                     | 10             |
| 1-1/2S | 38.1    | 50.7    | 35.7              | 0.49                       | 430                     | 10             |
| 2S     | 38.1    | 50.7    | 47.8              | 0.49                       | 430                     | 10             |
|        | 50.8    | 65.0    | 47.8              | 0.29                       | 550                     | 6              |

UNION TYPE

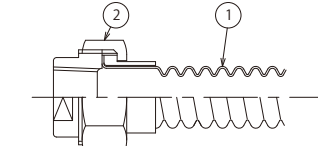


Corrugation Hose (Single Braid)



| Item | Name      |
|------|-----------|
| 1    | Tube      |
| 2    | Braid     |
| 3    | Union     |
| 4    | Tube Ring |

Corrugation Hose (Without Braid)



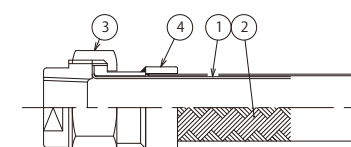
| Item | Name  |
|------|-------|
| 1    | Tube  |
| 2    | Union |

DTF-6000 Corrugation Hose Type

Standard Specification Other sizes than listed on the below table, can be produced. Please inquire us.

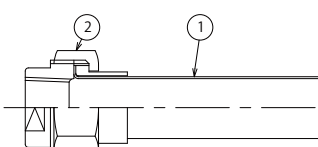
| NB  |        | Hose ID (squeezed) | Hose OD | Hose ID (opening) | Max. Working Pressure (Mpa) | Min. Bending Radius (mm) | Max. Length (m) |
|-----|--------|--------------------|---------|-------------------|-----------------------------|--------------------------|-----------------|
| A   | B      |                    |         |                   |                             |                          |                 |
| 8A  | 1/4B   | 9.0                | 15.0    | 13.0              | 0.98                        | 35                       | 6               |
| 10A | 3/8B   | 12.0               | 18.0    | 16.0              | 0.98                        | 35                       | 6               |
| 15A | 1/2B   | 14.0               | 22.0    | 19.0              | 0.98                        | 45                       | 6               |
| 20A | 3/4B   | 19.0               | 28.0    | 25.0              | 0.98                        | 50                       | 6               |
| 25A | 1B     | 25.0               | 36.0    | 33.0              | 0.98                        | 70                       | 5               |
| 32A | 1-1/4B | 32.0               | 42.0    | 39.0              | 0.98                        | 90                       | 5               |
| 40A | 1-1/2B | 42.0               | 53.5    | 50.0              | 0.98                        | 120                      | 5               |
| 50A | 2B     | 50.0               | 64.5    | 61.0              | 0.98                        | 200                      | 5               |

Straight Hose (Single Braid)



| Item | Name      |
|------|-----------|
| 1    | Tube      |
| 2    | Braid     |
| 3    | Union     |
| 4    | Tube Ring |

Straight Hose (Without Braid)



| Item | Name  |
|------|-------|
| 1    | Tube  |
| 2    | Union |

DTF-6100 Straight Hose Type

Standard Specification Other sizes than listed on the below table, can be produced. Please inquire us.

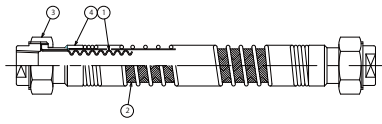
| NB  |        | Hose OD | Hose ID (opening) | Max. Working Pressure(Mpa) | Min. Bending Radius(mm) | Max. Length(m) |
|-----|--------|---------|-------------------|----------------------------|-------------------------|----------------|
| A   | B      |         |                   |                            |                         |                |
| 8A  | 1/4B   | 15.0    | 13.0              | 0.98                       | 250                     | 10             |
| 10A | 3/8B   | 18.0    | 16.0              | 0.98                       | 250                     | 10             |
| 15A | 1/2B   | 22.0    | 19.0              | 0.98                       | 350                     | 10             |
| 20A | 3/4B   | 28.0    | 25.0              | 0.98                       | 500                     | 10             |
| 25A | 1B     | 36.0    | 33.0              | 0.98                       | 1500                    | 6              |
| 32A | 1-1/4B | 42.0    | 39.0              | 0.98                       | 2000                    | 6              |
| 40A | 1-1/2B | 53.5    | 50.5              | 0.98                       | 2500                    | 6              |
| 50A | 2B     | 64.5    | 61.0              | 0.98                       | 3500                    | 5              |

| Name      | Material  |
|-----------|---|
| Tube      | PTFE・PFA・(Anti-Static type is also available)             |
| Braid     | SUS304・SUS316・SUS316L(Special braid available)            |
| Union     | SS400・C3604・SUS304・SUS316・SUS316L・Titanium・Hastelloy etc. |
| Tube Ring | SS400・C3604・SUS304・SUS316・SUS316L・Titanium・Hastelloy etc. |

- Other sizes than listed on the above and left tables, can be produced. Please inquire us.
- Standard material of tube is PTFE.
- Also producible by PFA but hose ID/OD will slightly change.
- Anti-Static type is also available. For size and dimension, please inquire us.
- Over-all length can be shortened as far as possible. Please consult us.
- Under-ground use is also available.
- Pressure shows for single braid.
- For the hose without braid, please use it at temperature 80℃ or below.
- Max. Working Pressure shown on the above and left tables are at normal temperature.

Outer spring type is also available.  
(Fitting can be changed.)  
(Available for over-all spring and both ends spring.)

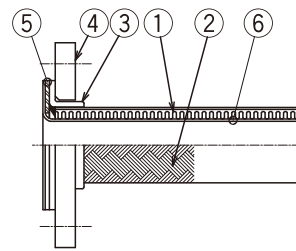
Ex1: DTF-6000 Union with outer spring





# PTFE INSERTED STRAIGHT TYPE

## DTF-2800K PTFE Inserted Collar type



| Item | Name           | Material                            |
|------|----------------|-------------------------------------|
| 1    | Tube           | SUS304・SUS316L                      |
| 2    | Braid          | SUS304・SUS316・SUS316L               |
| 3    | Flange collar  | SUS304・SUS316L                      |
| 4    | Loose flange   | SS400・SUS304・SUS316・SUS316L, others |
| 5    | Back up gasket | Non asbestos                        |
| 6    | Inner Tube     | PTFE(PFA available)                 |

■Available NB 15A~65A

### Caution

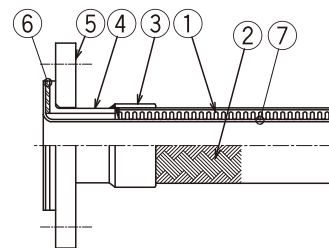
- ※Please avoid scratching the gasket surface (the PTFE section) when installing pipes.
- ※The JPI standard and ANSI standard for 15A cannot be produced.

**Structure** ■ PTFE straight hose is inserted into a stainless steel flexible hose.  
■ PTFE on fluid contact portion provides excellent anti-corrosion property.

**Use** ■ Pipes for medical fluid, food, and chemicals.

**Feature** ■ The use of a straight tube creates smooth inner surface with no unevenness which prevents fluid from accumulating.  
■ PTFE on fluid contact portion provides excellent anti-corrosion property.

## DTF-2800R PTFE Inserted R-type



| Item | Name           | Material                            |
|------|----------------|-------------------------------------|
| 1    | Tube           | SUS304・SUS316L                      |
| 2    | Braid          | SUS304・SUS316・SUS316L               |
| 3    | Tube ring      | SUS304・SUS316・SUS316L               |
| 4    | Lap Joint      | SGP・SUS304・SUS316・SUS316L, others   |
| 5    | Loose flange   | SS400・SUS304・SUS316・SUS316L, others |
| 6    | Back up gasket | Non asbestos                        |
| 7    | Inner Tube     | PTFE(PFA available)                 |

■Available NB 10A~300A  
■Underground installation type can also be produced. Please inquire us.

### Caution

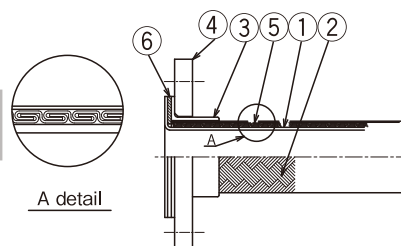
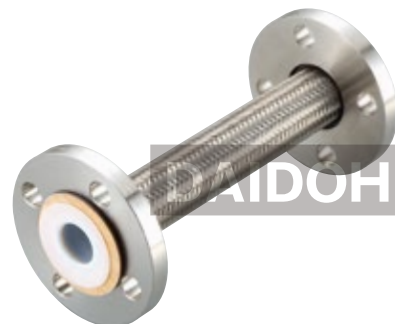
- ※Please avoid scratching the gasket surface (the PTFE section) when installing pipes.

**Structure** ■ PTFE straight hose is inserted into a stainless steel flexible hose.  
■ PTFE on fluid contact portion provides excellent anti-corrosion property.

**Use** ■ Pipes for medical fluid, food, and chemicals.

**Feature** ■ The use of a straight tube creates smooth inner surface with no unevenness which prevents fluid from accumulating.  
■ PTFE on fluid contact portion provides excellent anti-corrosion property.

## DTF-2900 PTFE Inserted Interlock Tube



| Item | Name           | Material            |
|------|----------------|---------------------|
| 1    | Inner Tube     | PTFE(PFA available) |
| 2    | Braid          | SUS304              |
| 3    | Flange collar  | SUS304              |
| 4    | Loose flange   | SUS304              |
| 5    | Interlock Tube | SS400・SUS304        |
| 6    | Back up gasket | Non asbestos        |

■Available NB 15A~100A

### Caution

- ※Please avoid scratching the gasket surface (the PTFE section) when installing pipes.
- ※The JPI standard and ANSI standard for 15A cannot be produced.

**Structure** ■ PTFE straight hose is inserted into a stainless steel interlock tube.  
■ PTFE on fluid contact portion provides excellent anti-corrosion property.

**Use** ■ Pipes for medical fluid, food, and chemicals.

**Feature** ■ The use of a straight tube creates smooth inner surface with no unevenness which prevents fluid from accumulating.  
■ PTFE on fluid contact portion provides excellent anti-corrosion property.

# PTFE INSERTED CORRUGATION TYPE

## DTF-2600 PTFE Corrugation Hose Inserted (H-type)

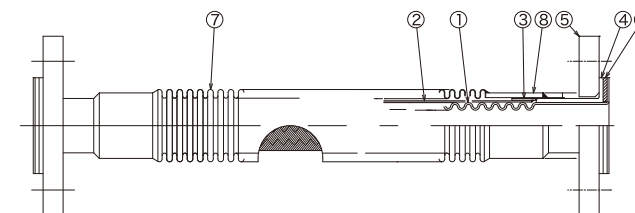


PTFE Corrugation Hose Inserted (H-type)

| Item | Name         | Material                    |
|------|--------------|-----------------------------|
| 1    | Tube         | PTFE                        |
| 2    | Braid        | SUS304・SUS316・SUS316L       |
| 3    | Tube ring    | SUS304・SUS316・SUS316L       |
| 4    | Stub end     | SUS304・SUS316・SUS316L       |
| 5    | Loose flange | SS400・SUS304・SUS316・SUS316L |
| 6    | Back up ring | Non asbestos                |
| 7    | Jacket tube  | SUS304・SUS316L              |
| 8    | Pipe end     | SUS304・SUS316・SUS316L       |

**Structure** ■ PTFE corrugation hose is inserted into a stainless steel flexible hose.  
■ PTFE on fluid contact portion provides excellent anti-corrosion property.

**Use** ■ Pipes for medical fluid, food, and chemicals.



**Feature** ■ The use of a corrugated hose provides excellent flexibility and easy installation. This product is suitable for bending and movement.  
■ The corrugated hose on the inside is reinforced with stainless steel wire braid and has excellent pressure resistance.  
■ Even when the corrugated hose is damaged, leakage to the outside can be prevented because the outside is covered with a stainless steel flexible hose.  
■ The damage on the corrugated hose inside can be checked beforehand by attaching a leakage detection nozzle to the stainless steel flexible hose on the exterior.

■Available NB 10A~250A  
■Underground installation type can also be produced. Please inquire us.  
■The attachment of the leakage detection nozzle is an optional.

### Caution

- ※Please avoid scratching the gasket surface (the PTFE section) when installing pipes.

## DTF-2700 PTFE Corrugation Hose Inserted (B-type)

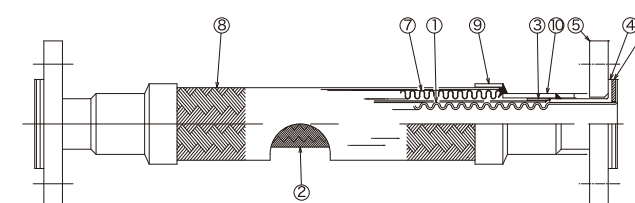


PTFE Corrugation Hose Inserted (B-type)

| Item | Name         | Material                    |
|------|--------------|-----------------------------|
| 1    | Tube         | PTFE                        |
| 2    | Braid        | SUS304・SUS316・SUS316L       |
| 3    | Tube ring    | SUS304・SUS316・SUS316L       |
| 4    | Stub end     | SUS304・SUS316・SUS316L       |
| 5    | Loose flange | SS400・SUS304・SUS316・SUS316L |
| 6    | Back up ring | Non asbestos                |
| 7    | Jacket tube  | SUS304・SUS316L              |
| 8    | Braid        | SUS304・SUS316・SUS316L       |
| 9    | Tube ring    | SUS304・SUS316・SUS316L       |
| 10   | Pipe end     | SUS304・SUS316・SUS316L       |

**Structure** ■ PTFE corrugation hose is inserted into a stainless steel flexible hose.  
■ PTFE on fluid contact portion provides excellent anti-corrosion property.

**Use** ■ Pipes for medical fluid, food, and chemicals.



**Feature** ■ The use of a corrugated hose provides excellent flexibility and easy installation. This product is suitable for bending and movement.  
■ The corrugated hose on the inside is reinforced with stainless steel wire braid and has excellent pressure resistance.  
■ Even when the corrugated hose is damaged, leakage to the outside can be prevented because the outside is covered with a stainless steel flexible hose.  
■ The damage on the corrugated hose inside can be checked beforehand by attaching a leakage detection nozzle to the stainless steel flexible hose on the exterior.

■Available NB 10A~250A  
■Underground installation type can also be produced. Please inquire us.  
■The attachment of the leakage detection nozzle is an optional.

### Caution

- ※Please avoid scratching the gasket surface (the PTFE section) when installing pipes.



### Specification

Material for fluid contact portion: Silicone  
Reinforcement: Reinforcing Braid fiber  
Operating temperature range: -60°C~180°C

### Feature

- Suitable for pharmaceutical products, food, beverage, cosmetic products, and chemical products.
- Satisfies FDA 21CFR177.2600 and USP class VI.
- Up to 25 m in length for ND19 or smaller and up to 10 m for ND25 or larger can be produced.

Joint specification :Equivalent material to SUS316L (standard)  
Ends of a hose :Contact bonding joint method, recycled VNRS joint method (8A to 1.5S)  
Standard joint ferrule (8A to 1.5S) and other specifications can be produced.  
(SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.)  
90° elbows and varying diameter reducer joints are also available.

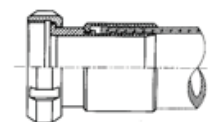
### Use

Can be used in all types of clean fields, such as pharmaceutical products, food, beverage, cosmetic products, and chemical products.

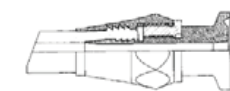
**TRESSIL** (Silicone hose Operating temp: -60~180°C Germ destruction by vapour: 0.2MPa within 60min)

| Standard N B | ND | Hose I.D. (mm) | Hose O.D. (mm) | Working pressure (MPa) | Burst pressure (MPa) | Bending radius (mm) |
|--------------|----|----------------|----------------|------------------------|----------------------|---------------------|
|              | 3  | 3.17           | 9.20           | 1.5                    | 4.5                  | 30                  |
|              | 5  | 4.76           | 11.30          | 1.5                    | 4.5                  | 35                  |
|              | 6  | 6.35           | 12.61          | 1.5                    | 4.5                  | 40                  |
|              | 8  | 7.93           | 14.60          | 1.2                    | 3.6                  | 45                  |
| 8A           | 10 | 9.52           | 16.32          | 1.2                    | 3.6                  | 50                  |
| 10A          | 13 | 12.70          | 20.10          | 1.0                    | 3.0                  | 65                  |
| 15A          | 16 | 15.87          | 24.37          | 0.8                    | 2.4                  | 75                  |
|              | 19 | 19.05          | 27.90          | 0.8                    | 2.4                  | 80                  |
| 1S           | 25 | 25.40          | 34.50          | 0.5                    | 1.5                  | 120                 |
| 1.5S         | 32 | 31.75          | 40.80          | 0.4                    | 1.2                  | 150                 |

NRS contact bonding joint and recycled VNRS joints can be attached to TRESSIL.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
Of course this product allows sealing which prevents hose from falling off and leaks.



Recycled VNRS joints are assemble-type joint especially designed for TRESSIL and can be attached and removed without special tools.

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.



### Specification

Material for fluid contact portion: Silicone  
Reinforcement: Reinforcing Braid fiber, Stainless steel wire  
Operating temperature range: -60°C~180°C

### Feature

- Suitable for pharmaceutical products, food, beverage, cosmetic products, and chemical products.
- NT (white) which satisfies FDA 21CFR177.2600 and NTP (semi-transparent) which satisfies USP class VI are available.
- Up to 5.7m in length can be produced.

Joint specification :Equivalent material to SUS316L (standard)  
Ends of a hose :Contact bonding joint method, recycled MSP joint method (15A to 2S)  
Standard joint ferrule (8A to 4S) and other specifications can be produced.  
(SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.)  
90° elbows and varying diameter reducer joints are also available.

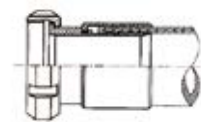
### Use

Can be used in all types of clean fields, such as pharmaceutical products, food, beverage, cosmetic products, and chemical products.

**GSI 75 NT/NTP** (Silicone hose Operating temp: -60~180°C Germ destruction by vapour: 0.2MPa within 60min)

| Standard N B | ND  | Hose I.D. (mm) | Hose O.D. (mm) | Working pressure (MPa) | Burst pressure (MPa) | Bending radius (mm) |
|--------------|-----|----------------|----------------|------------------------|----------------------|---------------------|
|              | 8   | 8              | 17.5           | 2.0                    | 8.0                  | 35                  |
| 8A           | 10  | 10             | 19.5           | 2.0                    | 8.0                  | 35                  |
| 10A          | 13  | 13             | 23             | 2.0                    | 8.0                  | 50                  |
| 15A          | 16  | 16             | 27             | 2.0                    | 8.0                  | 60                  |
|              | 19  | 19             | 29             | 2.0                    | 8.0                  | 70                  |
|              | 20  | 20             | 31             | 2.0                    | 8.0                  | 70                  |
|              | 22  | 22             | 34.5           | 1.2                    | 4.8                  | 90                  |
| 1S           | 25  | 25             | 37.5           | 1.2                    | 4.8                  | 100                 |
|              | 32  | 32             | 45             | 1.2                    | 4.8                  | 115                 |
| 1.5S         | 38  | 38             | 51.5           | 1.2                    | 4.8                  | 120                 |
| 2S           | 51  | 51             | 65             | 1.2                    | 4.8                  | 190                 |
| 2.5S         | 63  | 63             | 78             | 1.0                    | 4.0                  | 230                 |
| 3S           | 76  | 76             | 91             | 0.8                    | 3.2                  | 300                 |
| 4S           | 102 | 102            | 118            | 0.6                    | 2.4                  | 420                 |

NRS contact bonding joint and recycled MSP joint can be attached to GSI75NT/NTP.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
Of course this product allows sealing which prevents hose from falling off and leaks.



Recycled MSP joint is assemble type joint especially designed for GSI75NT/NTP and can be attached and removed with special tool.  
(Can be attached on and removed from ND13-ND51)

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.





### Specification

Material for fluid contact portion: Silicone  
 Reinforcement: Stainless steel wire  
 Operating temperature range: -60°C~180°C

### Feature

- Suitable for pharmaceutical products, food, beverage, cosmetic products, and chemical products
- Satisfies FDA 21CFR177.2600 and USP class VI.
- Up to 5.7m in length can be produced.

Joint specification : Equivalent material to SUS316L (standard)  
 Ends of a hose : Contact bonding joint method  
 Standard joint ferrule (10A to 2S) and other specifications can be produced.  
 (SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.)  
 90° elbows and varying diameter reducer joints are also available.

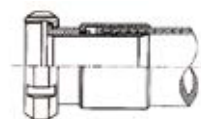
### Use

Can be used in all types of clean fields, such as pharmaceutical products, food, beverage, cosmetic products, and chemical products.

**SPIRSIL** (Silicone hose Operating temp: -60~180°C Available for autoclave)

| Standard<br>N B | ND | Hose I.D.<br>(mm) | Hose O.D.<br>(mm) | Working<br>pressure<br>(MPa) | Burst<br>pressure<br>(MPa) | Bending<br>radius<br>(mm) |
|-----------------|----|-------------------|-------------------|------------------------------|----------------------------|---------------------------|
| 10A             | 13 | 12.7              | 20.1              | 0.5                          | 1.5                        | 50                        |
| 15A             | 16 | 16                | 24.5              | 0.5                          | 1.5                        | 55                        |
|                 | 19 | 19.05             | 27.9              | 0.5                          | 1.5                        | 75                        |
| 1S              | 25 | 25                | 34.1              | 0.4                          | 1.2                        | 85                        |
|                 | 32 | 32                | 41.1              | 0.4                          | 1.2                        | 105                       |
| 1.5S            | 38 | 39                | 50.5              | 0.4                          | 1.2                        | 150                       |
| 2S              | 51 | 51                | 64                | 0.4                          | 1.2                        | 205                       |

NRS contact bonding joint can be attached to SPIRSIL.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
 Of course this product allows sealing which prevents hose from falling off and leaks.

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.



### Specification

Material for fluid contact portion: Ethylene propylene rubber  
 Reinforcement: Reinforcing braid fiber + wire  
 Outer surface: Ethylene propylene rubber  
 Working pressure: 1.0MPa (approx. 10kgf/cm<sup>2</sup>)  
 Operating temperature range: -30°C~120°C  
 Max. Operating temperature: 150°C

### Feature

- Suitable for transferring fluids, such as food, pharmaceutical products, cosmetic products, and chemical products.
- Satisfies FDA 21CFR177.2600.
- Reinforcement with wire allows easy bending and durability.
- Can be used in the decompressed environment.
- The exterior is finished with durable fabric.
- Up to 40m in length can be produced.

Joint specification : Equivalent material to SUS316L (standard)  
 Ends of a hose : Contact bonding joint method, recycled joint method.  
 Standard joint ferrule (1S to 4S) and other specifications can be produced.  
 (SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.)  
 90° elbows and varying diameter reducer joints are also available.

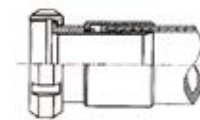
### Use

Can be used in all types of clean fields, such as pharmaceutical products, food, beverage, cosmetic products, and chemical products.

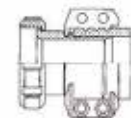
**DEPOTAL“J”** (Ethylene propylene rubber hose Operating temp: -30~120°C Max. Operating temperature: 150°C)

| Standard<br>N B | ND | Hose I.D.<br>(mm) | Hose O.D.<br>(mm) | Working pressure<br>(MPa) | Burst pressure<br>(MPa) | Bending radius<br>(mm) |
|-----------------|----|-------------------|-------------------|---------------------------|-------------------------|------------------------|
|                 | 20 | 20                | 31                | 1.0                       | 3.0                     | 120                    |
| 1S              | 25 | 25                | 37                | 1.0                       | 3.0                     | 150                    |
| 1.5S            | 38 | 38                | 51                | 1.0                       | 3.0                     | 220                    |
| 2S              | 51 | 51                | 65                | 1.0                       | 3.0                     | 300                    |
| 2.5S            | 63 | 63                | 79                | 1.0                       | 3.0                     | 390                    |
| 3S              | 76 | 76                | 90                | 1.0                       | 3.0                     | 450                    |

NRS contact bonding joint and recycle joint can be attached to DEPOTAL“J”.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
 Of course this product allows sealing which prevents hose from falling off and leaks.



The recycled joint is an assembly-type joint in which a hose is pinched by a two-piece cover and can be easily attached and removed without using special tools.

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.



### Specification

Material for fluid contact portion: EPDM  
 Reinforcement: Reinforcing braid fiber + wire  
 Outer surface: EPDM  
 Working pressure: 1.0MPa (approx. 10kgf/cm<sup>2</sup>)  
 Operating temperature range: -30°C~120°C  
 Max. Operating temperature: 160°C

### Feature

- Suitable for transferring fluids, such as pharmaceutical products, cosmetic products, and chemical products.
- Satisfies FDA 21CFR177.2600.
- Reinforcement with wire allows easy bending and durability.
- Can be used in the decompressed environment.
- The exterior is finished with durable fabric.
- Up to 40m in length can be produced.

Joint specification : Equivalent material to SUS316L (standard)  
 Ends of a hose : Contact bonding joint method, recycled joint method.  
 Standard joint ferrule (1S to 4S) and other specifications can be produced.  
 (SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.)  
 90° elbows and varying diameter reducer joints are also available.

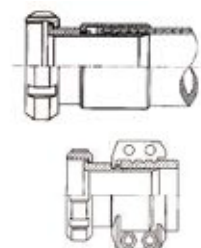
### Use

Can be used in all types of clean fields such as pharmaceutical products, cosmetic products, and chemical products.

**DEPOTAL** (EPDM hose Operating temp: -30~120°C Max. Operating temperature: 160°C)

| Standard<br>N B | ND  | Hose I.D.<br>(mm) | Hose O.D.<br>(mm) | Working pressure<br>(MPa) | Burst pressure<br>(MPa) | Bending radius<br>(mm) |
|-----------------|-----|-------------------|-------------------|---------------------------|-------------------------|------------------------|
|                 | 20  | 20                | 31                | 1.0                       | 3.0                     | 120                    |
| 1S              | 25  | 25                | 37                | 1.0                       | 3.0                     | 150                    |
|                 | 32  | 32                | 44                | 1.0                       | 3.0                     | 190                    |
| 1.5S            | 38  | 38                | 51                | 1.0                       | 3.0                     | 220                    |
| 2S              | 51  | 51                | 65                | 1.0                       | 3.0                     | 300                    |
| 2.5S            | 63  | 63                | 79                | 1.0                       | 3.0                     | 390                    |
| 3S              | 76  | 76                | 90                | 1.0                       | 3.0                     | 450                    |
| 4S              | 100 | 102               | 119               | 1.0                       | 3.0                     | 600                    |
| 5S              | 125 | 125               | 147               | 1.0                       | 3.0                     | 750                    |
| 6S              | 150 | 150               | 175               | 1.0                       | 3.0                     | 900                    |
| 8S              | 203 | 203               | 229               | 0.6                       | 1.8                     | 1220                   |

NRS contact bonding joint and recycle joint can be attached to DEPOTAL.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
 Of course this product allows sealing which prevents hose from falling off and leaks.

The recycled joint is an assembly-type joint in which a hose is pinched by a two-piece cover and can be easily attached and removed without using special tools.

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.



### Specification

Material for fluid contact portion: EPDM  
 Reinforcement: Reinforcing braid fiber + wire  
 Outer surface: EPDM  
 Working pressure: 1.0MPa (approx. 10kgf/cm<sup>2</sup>)  
 Operating temperature range: -30°C~120°C  
 Max. Operating temperature: 160°C

### Feature

- Suitable for transferring fluids, such as pharmaceutical products, cosmetic products, and chemical products.
- Satisfies FDA 21CFR177.2600.
- Reinforcement with wire allows easy bending and durability.
- Can be used in the decompressed environment.
- The exterior is finished with durable fabric.
- Up to 40m in length can be produced.

Joint specification : Equivalent material to SUS316L (standard)  
 Ends of a hose : Contact bonding joint method, recycled joint method.  
 Standard joint ferrule (1S to 4S) and other specifications can be produced.  
 (SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.)  
 90° elbows and varying diameter reducer joints are also available.

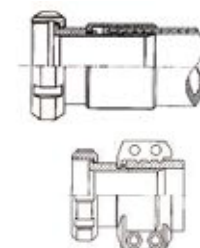
### Use

Can be used in all types of clean fields such as pharmaceutical products, cosmetic products, and chemical products.

**DEPOTAL** (EPDM hose Operating temp: -30~120°C Max. Operating temperature: 160°C)

| Standard<br>N B | ND  | Hose I.D.<br>(mm) | Hose O.D.<br>(mm) | Working pressure<br>(MPa) | Burst pressure<br>(MPa) | Bending radius<br>(mm) |
|-----------------|-----|-------------------|-------------------|---------------------------|-------------------------|------------------------|
|                 | 20  | 20                | 31                | 1.0                       | 3.0                     | 120                    |
| 1S              | 25  | 25                | 37                | 1.0                       | 3.0                     | 150                    |
|                 | 32  | 32                | 44                | 1.0                       | 3.0                     | 190                    |
| 1.5S            | 38  | 38                | 51                | 1.0                       | 3.0                     | 220                    |
| 2S              | 51  | 51                | 65                | 1.0                       | 3.0                     | 300                    |
| 2.5S            | 63  | 63                | 79                | 1.0                       | 3.0                     | 390                    |
| 3S              | 76  | 76                | 90                | 1.0                       | 3.0                     | 450                    |
| 4S              | 100 | 102               | 119               | 1.0                       | 3.0                     | 600                    |
| 5S              | 125 | 125               | 147               | 1.0                       | 3.0                     | 750                    |
| 6S              | 150 | 150               | 175               | 1.0                       | 3.0                     | 900                    |
| 8S              | 203 | 203               | 229               | 0.6                       | 1.8                     | 1220                   |

NRS contact bonding joint and recycle joint can be attached to DEPOTAL.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
 Of course this product allows sealing which prevents hose from falling off and leaks.

The recycled joint is an assembly-type joint in which a hose is pinched by a two-piece cover and can be easily attached and removed without using special tools.

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.





### Specification

Material for fluid contact portion: Nitrile rubber  
 Reinforcement: Reinforcing braid fiber + wire  
 Outer surface: Chloroprene rubber  
 Working pressure: 1.0MPa (approx. 10kgf/cm<sup>2</sup>)  
 Operating temperature range: -30°C~90°C  
 Max. Operating temperature: 130°C

### Feature

- Suitable for pharmaceutical products, cosmetic products, and chemical products, etc.
- Satisfies FDA 21CFR177.2600.
- Excellent for oil resistance.
- Up to 40m in length can be produced.

Joint specification : Equivalent material to SUS316L (standard)  
 Ends of a hose : Contact bonding joint method, recycled joint method. Standard joint ferrule (10A to 4S) and other specifications can be produced. (SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.) 90° elbows and varying diameter reducer joints are also available.

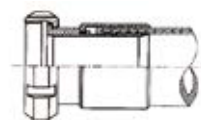
### Use

Can be used in all types of clean fields such as pharmaceutical products, cosmetic products, and chemical products.

**NITRIFOOD** (Nitrile rubber hose Operating temp: -30~90°C Max. Operating temperature: 130°C)

| Standard N B | ND  | Hose I.D. (mm) | Hose O.D. (mm) | Working pressure (MPa) | Burst pressure (MPa) | Bending radius (mm) |
|--------------|-----|----------------|----------------|------------------------|----------------------|---------------------|
|              | 19  | 19             | 30             | 1.0                    | 3.0                  | 120                 |
| 1S           | 25  | 25             | 36             | 1.0                    | 3.0                  | 150                 |
|              | 32  | 32             | 43             | 1.0                    | 3.0                  | 190                 |
| 1.5S         | 38  | 38             | 50             | 1.0                    | 3.0                  | 220                 |
| 2S           | 51  | 51             | 64             | 1.0                    | 3.0                  | 300                 |
| 2.5S         | 63  | 63             | 78             | 1.0                    | 3.0                  | 390                 |
| 3S           | 76  | 76             | 89             | 1.0                    | 3.0                  | 450                 |
| 4S           | 102 | 102            | 116            | 1.0                    | 3.0                  | 600                 |

NRS contact bonding joint and recycle joint can be attached to NITRIFOOD.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
 Of course this product allows sealing which prevents hose from falling off and leaks.



The recycled joint is an assembly-type joint in which a hose is pinched by a two-piece cover and can be easily attached and removed without using special tools.

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.



### Specification

Material for fluid contact portion: Butyl rubber  
 Reinforcement: Metal braid  
 Outer surface: Butyl rubber (gray)  
 Working pressure: 3.0MPa (approx. 30kgf/cm<sup>2</sup>)/90°C, 0.8MPa (approx. 8kgf/cm<sup>2</sup>)/170°C  
 Operating temperature range: -40°C~170°C

### Feature

- Suitable for steam lines of pharmaceutical products, cosmetic products, and chemical products
- Satisfies FDA 21CFR177.1550.
- Up to 60m in length can be produced.

Joint specification : Equivalent material to SUS316L (standard)  
 Ends of a hose : Contact bonding joint method, recycled joint method. Standard joint ferrule (10A to 1S) and other specifications can be produced. (SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.) 90° elbows and varying diameter reducer joints are also available.

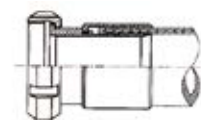
### Use

Can be used in all types of clean fields such as pharmaceutical products, cosmetic products, and chemical products.

**V.T.A.** (Butyl rubber hose Operating temp: -40~170°C)

| Standard N B | ND | Hose I.D. (mm) | Hose O.D. (mm) | Working pressure at 90°C (MPa) | Working pressure at 170°C (MPa) | Burst pressure (MPa) | Bending radius (mm) | Vacuum pressure (bar) | Weight (kg/m) |
|--------------|----|----------------|----------------|--------------------------------|---------------------------------|----------------------|---------------------|-----------------------|---------------|
| 10A          | 13 | 13             | 27             | 3.0                            | 0.8                             | 8.0                  | 60                  | 0.8                   | 0.66          |
| 15A          | 16 | 16             | 30             | 3.0                            | 0.8                             | 8.0                  | 100                 | 0.8                   | 0.75          |
|              | 19 | 19             | 33             | 3.0                            | 0.8                             | 8.0                  | 130                 | 0.8                   | 0.85          |
| 1S           | 25 | 25             | 39.5           | 3.0                            | 0.8                             | 8.0                  | 160                 | 0.8                   | 1.15          |

NRS contact bonding joint can be attached to V.T.A.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
 Of course this product allows sealing which prevents hose from falling off and leaks.

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.



### Specification

Material for fluid contact portion: EPDM  
 Reinforcement: Reinforcing braid fiber  
 Outer surface: NBR/PVC rubber  
 Working pressure: 0.7MPa (170°C)  
 Operating temperature range: -40°C~170°C

### Feature

- Suitable for steam line applied for pharmaceutical products, cosmetic products, and chemical products.
- Satisfies FDA 21CFR177.2600.
- The exterior is finished with durable fabric.
- Up to 20m in length can be produced.

Joint specification : Equivalent material to SUS316L (standard)  
 Ends of a hose : Contact bonding joint method.  
 Standard joint ferrule (10A to 4S) and other specifications can be produced.  
 (SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.)  
 90° elbows and varying diameter reducer joints are also available.

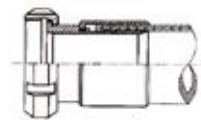
### Use

Suitable for steam line applied for pharmaceutical products, cosmetic products, and chemical products.

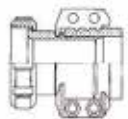
## VAPROCESS (EPDM hose Operating temp: -40~170°C)

| Standard N B | ND | Hose I.D. (mm) | Hose O.D. (mm) | Working pressure at 170°C (MPa) | Burst pressure (MPa) | Bending radius (mm) | Weight (kg/m) |
|--------------|----|----------------|----------------|---------------------------------|----------------------|---------------------|---------------|
| 10A          | 13 | 13             | 23             | 0.7                             | 7                    | 130                 | 0.42          |
| 15A          | 16 | 16             | 28             | 0.7                             | 7                    | 160                 | 0.50          |
|              | 19 | 19             | 31             | 0.7                             | 7                    | 190                 | 0.63          |
| 1S           | 25 | 25             | 39             | 0.7                             | 7                    | 250                 | 0.88          |
|              | 32 | 32             | 46             | 0.7                             | 7                    | 320                 | 1.20          |
| 1.5S         | 38 | 38             | 54             | 0.7                             | 7                    | 380                 | 1.63          |
| 2S           | 51 | 51             | 67             | 0.7                             | 7                    | 510                 | 2.12          |
| 2.5S         | 63 | 63             | 84             | 0.7                             | 7                    | 630                 | 2.55          |
| 3S           | 76 | 76             | 97             | 0.7                             | 7                    | 760                 | 3.40          |

NRS contact bonding joint can be attached to VAPROCESS.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
 Of course this product allows sealing which prevents hose from falling off and leaks.



The recycled joint is an assembly-type joint in which a hose is pinched by a two-piece cover and can be easily attached and removed without using special tools.

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.



### Specification

Material for fluid contact portion: EPDM  
 Reinforcement: Reinforcing braid fiber  
 Outer surface: Synthetic rubber  
 Working pressure: 1.0MPa (approx. 10kgf/cm<sup>2</sup>)  
 Operating temperature range: -35°C~100°C  
 Max. Operating temperature: 140°C (for max. 15min)

### Feature

- Suitable for transferring fluids, such as pharmaceutical products, cosmetic products, and chemical products.
- Satisfies FDA 21CFR177.2600.
- This type is the same as our DEPOTAL without wire and has restoring force.
- The exterior is finished with durable fabric.
- Up to 10m in length can be produced.

Joint specification : Equivalent material to SUS316L (standard)  
 Ends of a hose : Contact bonding joint method, recycled joint method.  
 Standard joint ferrule (1S to 4S) and other specifications can be produced.  
 (SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.)  
 90° elbows and varying diameter reducer joints are also available.

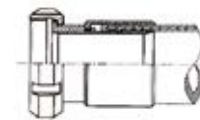
### Use

Can be used in all types of clean fields such as pharmaceutical products, cosmetic products, and chemical products.

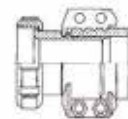
## MAXIFOOD (EPDM hose Operating temp: -35~100°C Max. Operating temperature: 140°C for max.15min)

| Standard N B | ND | Hose I.D. (mm) | Hose O.D. (mm) | Working pressure (MPa) | Burst pressure (MPa) | Bending radius (mm) | Vacuum pressure (%) | Weight (kg/m) |
|--------------|----|----------------|----------------|------------------------|----------------------|---------------------|---------------------|---------------|
| 1S           | 25 | 25             | 38             | 1.0                    | 4.0                  | 160                 | 40                  | 0.770         |
|              | 32 | 32             | 48             | 1.0                    | 4.0                  | 200                 | 40                  | 1.285         |
| 1.5S         | 38 | 38             | 55             | 1.0                    | 4.0                  | 240                 | 40                  | 1.650         |
| 2S           | 51 | 51             | 70             | 1.0                    | 4.0                  | 310                 | 40                  | 2.220         |
| 2.5S         | 63 | 63.5           | 88             | 1.0                    | 4.0                  | 400                 | 40                  | 4.030         |
| 3S           | 76 | 76             | 101            | 1.0                    | 4.0                  | 500                 | 40                  | 4.500         |

NRS contact bonding joint can be attached to MAXIFOOD.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
 Of course this product allows sealing which prevents hose from falling off and leaks.



The recycled joint is an assembly-type joint in which a hose is pinched by a two-piece cover and can be easily attached and removed without using special tools.

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.





## Specification

Material for fluid contact portion: PFA  
 Reinforcement: Reinforcing Braid fiber + wire  
 Outer surface: Ethylene propylene rubber  
 Operating temperature range: -30°C~130°C  
 Max. Operating temperature: 150°C for max. 30 min (CC&CP: 135°C for max. 20min)

## Feature

- Suitable for transferring fluids, such as food, beverage, pharmaceutical products, cosmetic products, and chemical products.
- Satisfies FDA 21CFR177.1550 and USP classVI.  
(CC is only for FDA 21CFR177.1550)
- CC and CP are conformed to ATEX, and the static prevention effect is RO10<sup>5</sup>Ω for CC and RO10<sup>6</sup>Ω for CP.
- Rubber odor and transferred smell via a hose can be reduced.
- This product has much better flexibility than conventional straight PTFE hoses.
- The exterior is made of EPDM rubber which has excellent chemical resistance.
- Up to 20m in length can be produced.

Joint specification :Equivalent material to SUS316L (standard)  
 Ends of a hose :Contact bonding joint method, recycled joint method.  
 Standard joint ferrule (10A to 4S) and other specifications can be produced.  
 (SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.)  
 90° elbows and varying diameter reducer joints are also available.

## Use

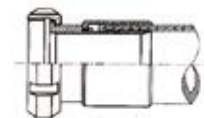
Can be used in all types of clean fields, such as pharmaceutical products, food, beverage, cosmetic products, and chemical products.

**POLYTECH** (PFA hose Operating temp: -30~130°C Max. Operating temp: 150°C for max. 30 min (CC&CP: 135°C for max. 20min))

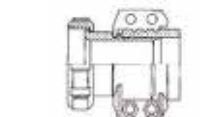
| Standard<br>N B | ND  | Hose I.D.<br>(mm) | Hose O.D.<br>(mm) | Working<br>pressure<br>(MPa) | Burst<br>pressure<br>(MPa) | Bending<br>radius<br>(mm) | Vacuum<br>pressure<br>(bar) | Weight<br>(kg/m) |
|-----------------|-----|-------------------|-------------------|------------------------------|----------------------------|---------------------------|-----------------------------|------------------|
| 10A             | 13  | 13                | 26                | 1.0                          | 3.0                        | 55                        | 0.9                         | 0.58             |
| 15A             | 16  | 16                | 29                | 1.0                          | 3.0                        | 70                        | 0.9                         | 0.66             |
|                 | 19  | 19                | 32                | 1.0                          | 3.0                        | 90                        | 0.9                         | 0.78             |
| 1S              | 25  | 25                | 39                | 1.0                          | 3.0                        | 130                       | 0.9                         | 0.95             |
|                 | 32  | 32                | 46                | 1.0                          | 3.0                        | 180                       | 0.9                         | 1.15             |
| 1.5S            | 38  | 38                | 52                | 1.0                          | 3.0                        | 240                       | 0.9                         | 1.40             |
| 2S              | 51  | 51                | 66.5              | 1.0                          | 3.0                        | 290                       | 0.9                         | 2.00             |
| 2.5S            | 63  | 63                | 79.5              | 1.0                          | 3.0                        | 375                       | 0.9                         | 2.85             |
| 3S              | 76  | 76                | 94                | 1.0                          | 3.0                        | 500                       | 0.9                         | 3.36             |
| 4S              | 100 | 100               | 118               | 1.0                          | 3.0                        | 600                       | 0.9                         | 5.00             |

※ND16 is not prescribed for CC.

NRS contact bonding joint can be attached to POLYTECH.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
 Of course this product allows sealing which prevents hose from falling off and leaks.



The recycled joint is an assembly-type joint in which a hose is pinched by a two-piece cover and can be easily attached and removed without using special tools.

## GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.



## Specification

Material for fluid contact portion: PFA  
 Reinforcement: Reinforcing Braid fiber + Stainless steel wire  
 Outer surface: Silicone  
 Operating temperature range: -30°C~130°C  
 Max. Operating temperature: 135°C (for max. 30 min)

## Feature

- Suitable for transferring fluids, such as food, beverage, pharmaceutical products, cosmetic products, and chemical products.
- Satisfies FDA 21CFR177.1550 and USP classVI.
- Rubber odor and transferred smell via a hose can be reduced.
- This product has much better flexibility than conventional straight PTFE hoses.
- The exterior is white silicone.
- Up to 5.7m in length can be produced.

Joint specification :Equivalent material to SUS316L (standard)  
 Ends of a hose :Contact bonding joint method.  
 Standard joint ferrule (10A to 4S) and other specifications can be produced.  
 (SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.)  
 90° elbows and varying diameter reducer joints are also available.

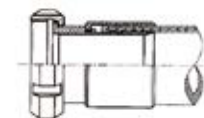
## Use

Can be used in all types of clean fields, such as pharmaceutical products, food, beverage, cosmetic products, and chemical products.

**POLYSIL** (PFA hose Max. Operating temperature: 135°C for max. 30 min )

| Standard<br>N B | ND | Hose I.D.<br>(mm) | Hose O.D.<br>(mm) | Working<br>pressure<br>(MPa) | Burst<br>pressure<br>(MPa) | Bending<br>radius<br>(mm) | Vacuum<br>pressure<br>(%) | Weight<br>(kg/m) |
|-----------------|----|-------------------|-------------------|------------------------------|----------------------------|---------------------------|---------------------------|------------------|
| 10A             | 13 | 13                | 23.5              | 1.0                          | 4.0                        | 95                        | 90                        | 0.39             |
| 15A             | 16 | 16                | 27                | 1.0                          | 4.0                        | 110                       | 90                        | 0.50             |
|                 | 20 | 20                | 31.3              | 1.0                          | 4.0                        | 135                       | 90                        | 0.63             |
| 1S              | 25 | 25                | 37.5              | 1.0                          | 4.0                        | 140                       | 90                        | 0.90             |
|                 | 32 | 32                | 45                | 1.0                          | 4.0                        | 190                       | 90                        | 1.20             |
| 1.5S            | 38 | 38                | 51.5              | 1.0                          | 4.0                        | 220                       | 90                        | 1.35             |
| 2S              | 51 | 51                | 65                | 1.0                          | 4.0                        | 250                       | 90                        | 1.90             |
| 2.5S            | 63 | 63                | 79                | 1.0                          | 4.0                        | 308                       | 90                        | 2.40             |

NRS contact bonding joint can be attached to POLYSIL.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation.  
 Of course this product allows sealing which prevents hose from falling off and leaks.

## GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.



### Specification

Material for fluid contact portion: PTFE  
 Reinforcement: Stainless steel braid(including stainless steel wire for ND13~25)  
 Outer surface: Silicone rubber  
 Pressure for germ destruction by vapour: 1.4MPa(approx. 14kgf/cm<sup>2</sup>) or below  
 Operating temperature range: -75°C~230°C  
 Max. Operating temperature: 250°C

### Feature

- Suitable for transferring fluids and steam line, such as pharmaceutical products, food, beverage, cosmetic products, and chemical products.
- Satisfies FDA 21CFR177.1550.
- The range of operating temperature is wider.
- The silicone rubber on the exterior allows thorough washing by hand.
- Up to 6m in length can be produced.

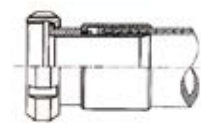
### Use

Suitable for transferring fluids and steam line, such as pharmaceutical products, food, beverage, cosmetic products, and chemical products.

**SILFLON** (PTFE hose Operating temp: -75~230°C Max. Operating temp: 250°C Max. working pressure for vapour: 1.4MPa(approx. 14kgf/cm<sup>2</sup>))

| Standard<br>N B | ND | Hose I.D.<br>(mm) | Hose O.D.<br>(mm) | Working pressure<br>(MPa) | Burst pressure<br>(MPa) | Bending radius<br>(mm) |
|-----------------|----|-------------------|-------------------|---------------------------|-------------------------|------------------------|
|                 | 6  | 6.35              | 14.80             | 12.0                      | 24.0                    | 38                     |
|                 | 8  | 7.92              | 16.30             | 10.0                      | 20.0                    | 102                    |
| 8A              | 10 | 9.52              | 18.00             | 9.0                       | 18.0                    | 64                     |
| 10A             | 13 | 12.70             | 25.50             | 6.8                       | 14.0                    | 89                     |
| 15A             | 16 | 15.90             | 28.00             | 6.0                       | 12.0                    | 114                    |
|                 | 19 | 19.20             | 31.00             | 5.0                       | 10.0                    | 146                    |
| 1S              | 25 | 25.40             | 38.00             | 4.0                       | 8.0                     | 254                    |

NRS contact bonding joint can be attached to SILFLON.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation. Of course this product allows sealing which prevents hose from falling off and leaks.

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.



### Specification

Material for fluid contact portion: Fluoride resin and equivalent material to SUS316L  
 Reinforcement: Stainless steel guard at option  
 Operating temperature range: -50°C~180°C

### Feature

- Suitable for transferring fluids, such as food, beverage, pharmaceutical products, cosmetic products, and chemical products.
- Safety is ensured due to no use of glass.
- Satisfies FDA 21CFR175.300, 177.1550 and USP class VI.
- The exterior can also be reinforced with a stainless steel guard.
- Up to 3m in length can be produced.

Joint specification : Equivalent material to SUS316L (standard)  
 Ends of a hose : Contact bonding joint method.  
 Standard joint ferrule ( 1S to 4S) and other specifications can be produced.  
 (SMS, DIN, RJT, IDF nut, and cam lock of NRS joints, etc.)  
 90° elbows and varying diameter reducer joints are also available.

### Use

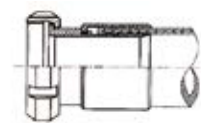
Can be used in all types of clean fields, such as pharmaceutical products, food, beverage, cosmetic products, and chemical products.

**VIEWLINE** (Flow sight Operating temp: -50~180°C )

| Standard<br>N B | ND  | Hose I.D.<br>(mm) | Standard<br>length<br>(mm) | Viewable<br>length<br>(mm) | Standard                  |                         | With guard                |                         |
|-----------------|-----|-------------------|----------------------------|----------------------------|---------------------------|-------------------------|---------------------------|-------------------------|
|                 |     |                   |                            |                            | Working pressure<br>(MPa) | Burst pressure<br>(MPa) | Working pressure<br>(MPa) | Burst pressure<br>(MPa) |
| 1S              | 25  | 25                | 207                        | 98                         | 0.8                       | 3.2                     | 1.2                       | 4.8                     |
|                 | 32  | 32                |                            |                            | 0.7                       | 2.8                     | 1.2                       | 4.8                     |
| 1.5S            | 38  | 38                |                            |                            | 0.6                       | 2.5                     | 1.2                       | 4.8                     |
| 2S              | 50  | 50                | 226                        | 85                         | 0.5                       | 2.2                     | 1.0                       | 4.7                     |
| 2.5S            | 63  | 63.5              |                            |                            | 0.5                       | 2.2                     | 1.0                       | 4.0                     |
| 3S              | 75  | 75                |                            |                            | 0.5                       | 2.0                     | 0.9                       | 3.6                     |
| 4S              | 100 | 100               |                            |                            | 0.4                       | 1.6                     | 0.7                       | 1.4                     |

For longer than standard length. up to 3m in length can be produced. Please specify required length.

NRS contact bonding joint can be attached to VIEWLINE.



NRS is the abbreviation of non-retention system and means a structure without fluid accumulation. Of course this product allows sealing which prevents hose from falling off and leaks.

### GECI Tech Quality Assurance

- Traceability is available for joints made of SUS316L because a mill sheet is attached.
- Date of manufacturing is engraved on all GECI Tech products.
- Joints are polished to simplify cleaning processes.
- The warranty period is one year.
- All contact-bonding joints of GECI Tech are based on the NRS (non-retention system) concept.
- Certificates are attached to all GECI Tech products.

GECI Tech attaches SUS316L certificate to a joint and FDA/BgVV conformity certificate to a flexible hose.



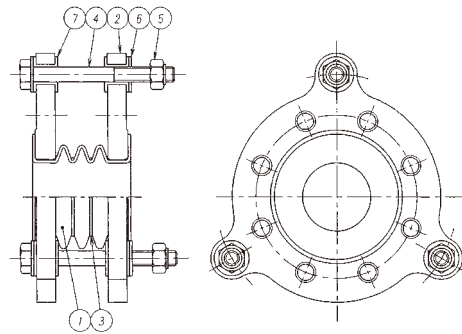
#### GECI (France)

GECI is a manufacturer specializing in the production and sales of flexible hoses and relative joints to be used for food, medical or pharmaceutical products, cosmetic products, and chemical products mainly in Europe and America.



# EXPANSION JOINT

## DTF-5000



| Item | Name             |
|------|------------------|
| 1    | Bellows          |
| 2    | Flange           |
| 3    | Reinforcing ring |
| 4    | Stopper Bolt     |
| 5    | U-Nut            |
| 6    | Washer           |
| 7    | Grommet          |

| NB   |        | No. of Corrugation | Face to face (mm) | Elasticity (mm) | Deflection (mm) | Bellows dimension (mm) |       |
|------|--------|--------------------|-------------------|-----------------|-----------------|------------------------|-------|
| A    | B      |                    |                   |                 |                 | Opening ID             | Flare |
| 20A  | 3/4B   | 3                  | 45                | ±13             | 6               | 25                     | 50    |
|      |        | 5                  | 65                | ±13             | 13              | 25                     | 50    |
| 25A  | 1B     | 3                  | 45                | ±13             | 6               | 25                     | 50    |
|      |        | 5                  | 65                | ±13             | 13              | 25                     | 50    |
| 32A  | 1-1/4B | 3                  | 50                | ±13             | 6               | 32                     | 62    |
|      |        | 5                  | 70                | ±13             | 13              | 32                     | 62    |
| 40A  | 1-1/2B | 3                  | 50                | ±13             | 6               | 38                     | 73    |
|      |        | 5                  | 75                | ±15             | 13              | 38                     | 73    |
| 50A  | 2B     | 3                  | 70                | ±19             | 10              | 49                     | 92    |
|      |        | 5                  | 100               | ±25             | 13              | 49                     | 92    |
| 65A  | 2-1/2B | 3                  | 75                | ±19             | 10              | 63                     | 105   |
|      |        | 5                  | 115               | ±25             | 13              | 63                     | 105   |
| 80A  | 3B     | 3                  | 85                | ±19             | 13              | 73                     | 120   |
|      |        | 5                  | 125               | ±25             | 16              | 73                     | 120   |
| 100A | 4B     | 3                  | 85                | ±19             | 13              | 97                     | 145   |
|      |        | 5                  | 125               | ±25             | 16              | 97                     | 145   |
| 125A | 5B     | 3                  | 100               | +20, -30        | 3               | 119                    | 175   |
|      |        | 5                  | 140               | +30, -40        | 10              | 119                    | 175   |
| 150A | 6B     | 3                  | 100               | +20, -30        | 3               | 145                    | 205   |
|      |        | 5                  | 150               | +30, -45        | 10              | 145                    | 205   |
| 200A | 8B     | 3                  | 110               | +20, -30        | 3               | 196                    | 255   |
|      |        | 5                  | 155               | +35, -50        | 10              | 196                    | 255   |
| 250A | 10B    | 3                  | 120               | +15, -35        | 3               | 244                    | 315   |
|      |        | 5                  | 175               | +20, -60        | 10              | 244                    | 315   |
| 300A | 12B    | 3                  | 120               | +15, -35        | 3               | 292                    | 360   |
|      |        | 5                  | 175               | +20, -60        | 10              | 292                    | 360   |
| 350A | 14B    | 3                  | 130               | +15, -40        | 3               | 322                    | 405   |
|      |        | 5                  | 190               | +20, -70        | 10              | 322                    | 405   |
| 400A | 16B    | 3                  | 150               | +15, -50        | 3               | 372                    | 465   |
|      |        | 5                  | 225               | +20, -80        | 10              | 372                    | 465   |
| 450A | 18B    | 3                  | 155               | +20, -50        | 3               | 422                    | 520   |
|      |        | 5                  | 235               | +25, -90        | 10              | 422                    | 520   |
| 500A | 20B    | 3                  | 160               | +20, -50        | 3               | 472                    | 575   |
|      |        | 5                  | 240               | +25, -90        | 10              | 472                    | 575   |
| 550A | 22B    | 3                  | 175               | +20, -55        | 3               | 522                    | 630   |
|      |        | 5                  | 265               | +25, -100       | 10              | 522                    | 630   |
| 600A | 24B    | 3                  | 175               | +20, -55        | 3               | 572                    | 680   |
|      |        | 5                  | 265               | +25, -100       | 10              | 572                    | 680   |

| Name                         | Standard Specification | Special Specification            |
|------------------------------|------------------------|----------------------------------|
| Bellows                      | PTFE                   |                                  |
| Flange equivalent to JIS 10K | FCD450                 | SS400・SUS304・SUS316・SUS316L etc. |
| Reinforcing Ring             | SUS304                 | SUS316L etc.                     |
| Stopper Bolt                 | SS400(Chrome plated)   | SUS304・SUS316・SUS316L etc.       |
| U-nut                        | SS400((Chrome plated)  | SUS304・SUS316・SUS316L etc.       |
| Washer                       | SS400((Chrome plated)  | SUS304・SUS316・SUS316L etc.       |
| Grommet                      | CR                     |                                  |

※For vacuum type is also available. (please consult us.)

## List of general characteristics of fluorine resin

| Characteristic      |                                    | Unit               | ASTM Test Method | PTFE      | PFA       | FEP       | PCTE                               | ETFE        | ECTFE        | PVDE                         |
|---------------------|------------------------------------|--------------------|------------------|-----------|-----------|-----------|------------------------------------|-------------|--------------|------------------------------|
| Physical            | melting point                      | ℃                  | —                | 327       | 310       | 275       | 220                                | 270         | 220-245      | 156-178                      |
|                     | specific gravity                   | —                  | D792             | 2.14-2.20 | 2.12-2.17 | 2.12-2.17 | 2.03-2.2                           | 1.70        | 1.68-1.69    | 1.75-1.78                    |
| Mechanical          | tensile strength                   | Mpa                | D638             | 13.7-34.3 | 27.5-29.4 | 18.6-21.6 | 30.9-41.2                          | 45.1        | 41.2         | 24.5-50.0                    |
|                     | elongation                         | %                  | D638             | 200-400   | 300       | 250-330   | 80-250                             | 100-400     | 200-300      | 12-430                       |
|                     | compressive strength               | Mpa                | D695             | 11.8      | —         | 15.2      | 31.4-51.0                          | 49.0        | —            | 45.1-96.1                    |
|                     | Izot impact strength               | J/m <sup>2</sup>   | D526A            | 160       | no break  | no break  | 133-144                            | no break    | no break     | 160-374                      |
|                     | Rockwell hardness                  | —                  | D785             | —         | —         | —         | R75-112                            | R50         | R93-95       | R77-83                       |
|                     | Shore handness                     | —                  | D2240            | D50-55    | D64       | D60-65    | D75-80                             | D75         | D55          | D75-77                       |
|                     | flexural modulus                   | Gpa                | D790             | 0.55      | 0.82      | 0.55-0.66 | 1.25-1.79                          | 1.37        | 0.66-0.69    | 2.00-2.48                    |
|                     | tensile elasticity                 | Gpa                | D638             | 0.40-0.55 | —         | 0.34      | 0.049-2.06                         | 0.83        | 1.65         | 1.00-2.94                    |
| Thermal             | coefficient of dynamic friction    | —                  | 0.69Mpa 3m/min   | 0.1       | 0.2       | 0.3       | 0.37                               | 0.4         | —            | 0.39                         |
|                     | thermal conductivity               | W/m・K              | C177             | 0.25      | 0.25      | 0.25      | 0.20-0.22                          | 0.24        | 0.16         | 0.10-0.13                    |
|                     | specific heat                      | 102J/kg・K          | —                | 1.0       | 1.0       | 1.2       | 0.92                               | 1.9-2.0     | —            | 1.4                          |
|                     | coefficient of thermal elongation  | 10-5/℃             | D696             | 10        | 12        | 8.3-10.5  | 4.5-7.0                            | 5.9         | 8            | 7-14                         |
|                     | ball pressure temperature          | ℃                  | —                | 180       | 230       | 170       | 170                                | 185         | —            | —                            |
|                     | thermal displacement temperature   | 1.81Mpa            | ℃                | D648      | 55        | 47        | 50                                 | —           | 74           | 77                           |
|                     |                                    | 0.45Mpa            | ℃                | D648      | 121       | 74        | 72                                 | 126         | 104          | 116                          |
|                     | max. working temperature           | ℃                  | (no load)        | 260       | 260       | 200       | 120                                | 150         | 150          | 150                          |
| Electrical          | volume resistivity                 | Ω・cm               | D257 (50%RH,23℃) | >1018     | >1018     | >1018     | 1.2×1018                           | >1018       | >1015        | 2×1014                       |
|                     | strength of breakdown (short time) | WV/m(t3.2mm)       | D149             | 19        | <19       | 20-24     | 20-24                              | 16          | 20           | 10-11                        |
|                     | permittivity                       | 60Hz               | pF/m             | D150      | <19       | <19       | <19                                | 20-25       | 23           | 23                           |
|                     |                                    | 10 <sup>3</sup> Hz | pF/m             | D150      | <19       | <19       | <19                                | 20-24       | 23           | 23                           |
|                     |                                    | 10 <sup>6</sup> Hz | pF/m             | D150      | <19       | <19       | <19                                | 20-22       | 23           | 23                           |
|                     | loss tangent                       | 60Hz               | —                | D150      | <0.0002   | <0.0002   | <0.0002                            | 0.0012      | 0.0006       | <0.0005                      |
|                     |                                    | 10 <sup>3</sup> Hz | —                | D150      | <0.0002   | <0.0002   | <0.0002                            | 0.023-0.027 | 0.0008       | 0.0015                       |
|                     |                                    | 10 <sup>6</sup> Hz | —                | D150      | <0.0002   | <0.0002   | <0.0002                            | 0.009-0.017 | 0.005        | <0.015                       |
| Durability & others | arc-resistance                     | s                  | D495             | >300      | >300      | >300      | >360                               | 75          | 18           | 50-70                        |
|                     | water absorption(24h)              | %                  | D570             | <0.01     | <0.01     | <0.01     | 0.01                               | 0.029       | 0.01         | 0.03-0.06                    |
|                     | combustibility(t3.2mm)             | —                  | (UL-94)          | V-0       | V-0       | V-0       | V-0                                | V-0         | V-0          | V-0                          |
|                     | limited oxygen index               | —                  | D2863            | >95       | >95       | >95       | >95                                | 30          | 60           | 44                           |
|                     | sunlight affection                 | —                  | —                | none      | none      | none      | none                               | none        | none         | none                         |
|                     | weak acid affection                | —                  | D543             | none      | none      | none      | none                               | none        | none         | none                         |
|                     | strong acid affection              | —                  | D543             | none      | none      | none      | none                               | none        | none         | damaged by pyrosulfuric acid |
|                     | weak alcali affection              | —                  | D543             | none      | none      | none      | none                               | none        | none         | none                         |
| Durability & others | strong alcali affection            | —                  | D543             | none      | none      | none      | none                               | none        | none         | none                         |
|                     | solution affection                 | —                  | D543             | none      | none      | none      | slightly swell by halogen compound | none        | good durable | durable to most of solutions |

※Above list is quoted from "Fluorine Resin Handbook" issued by Japan Fluorine Resin Industrial Association.

## Feature of fluorine resin hose

Fluorine resin hose has unique feature which other resins do not have, and solves many problems. Among the features, heat resistance, chemical inactivity, electrical characteristic, low friction, non-viscosity, etc., are particular features based on molecular structure. Those are strong points.

### 01 Chemical Resistance

Fluorine resin hose is good for chemical and solution, but exceptionally invaded melted alkali metals, fluorine under high temperature and high pressure and some of halogen conductors. As it will not pollute the fluid, it is good for hoses such as acid/alkali lines, pharmaceutical line, pure water line, and food line.

### 02 Purity

Fluorine resin does not have any stabilizer or anti-oxidant, etc., so it is very pure. Metallic ion or organic carbon, etc., will never come out.

### 03 Heat Resistance

Applicable is wide range of  $-80^{\circ}\text{C}\sim+260^{\circ}\text{C}$ . (It varies by pressure or fluid.)

### 04 Non-viscosity

It is hard to fix adhesive matters, excellent release characteristics, and good for applying adhesive fluids. Besides, easy to clean inside of the hose.

### 05 Electrical Characteristic

Among all solid insulators it has the smallest permittivity and dissipation factor, and is steady at wide range of frequency and temperature. Its volume and surface resistivity show the maximum value, and it has excellent electric isolation.

### 06 Weather Resistance

In outdoor use, it will not be affected semi-permanently.

### 07 Low friction feature

It has the smallest coefficient of friction among all resins. It is equivalent to friction value which occurs when two pieces of ice rubbed each other.

### 08 Hygroscopy

Water absorption rates of PTFE and PFA are slightly different, but fluorine resin absorbs almost no water.

## STATIC ELECTRICITY

Fluorine resin hose is excellent in chemical resistance and heat resistance, and carries roll for transportation of various kinds of fluid or flour as almighty anti-corrosion pipe material. Fluorine resin hose which is applied on manufacturing lines of production equipments in many factories, will often be affected by static electricity depending on condition of actual fluid transportation.

In case of transportation of chemicals, fuel, gas, or steam, etc., it is necessary to take measures to discharge static electricity. When two different substances contact each other, electrons are attracted from one substance to the other and try to combine. These electrons have habit to form a line along contact surface. If those two substances have high conductivity, the positive pole and the negative pole will keep balance by going back and forth between the two substances.

However, if those substances are electrically isolated, electric current is disturbed and electricity is stored on the surface of one substance. When the stored electricity exceeds the durability, the stored substance will be broken.

Fluorine resin hose is electrically isolated and fits the above theory. For transportation of low conductive fluid or gas in high speed, you have to take measures to discharge static electricity. Quantity of the storing electricity will increase in proportion to fluid speed. Generally, high pressure means high speed.

Among various kinds of fluids, fuel and steam can incur the static electricity trouble even in low speed flow. Gasoline, hydrazine, or Jet JP-4 will often meet this trouble even in very slow flow. Also steam will invite trouble because of its character to easily store static electricity on inner surface of the hose.

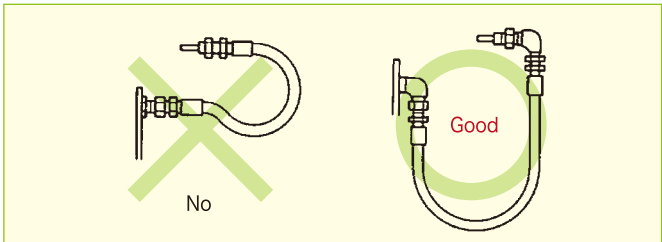
We recommend to use anti-static type hose to discharge static electricity.

## USE

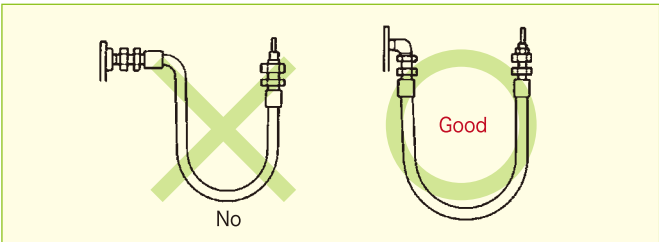
- Various equipments which need high isolation or high frequency trait.
- Pipe lines of super pure water for electronics or extra-super pure water.
- Seawater desalination plant for bio-technology industry.
- Transportation pipe lines in various kinds of manufacturing plants such as chemicals, food, pharmaceutical products, pulp, refrigeration, leather manufacturing, adhesive agent manufacturing, painting, rubber manufacturing, etc.
- Pipe lines of fuel, cooling water, air, lubricant, hydraulic system or steam, for airplane, automobile, ship, forged forming machine, machine tool, construction machine, etc.

## Note for Application of hose

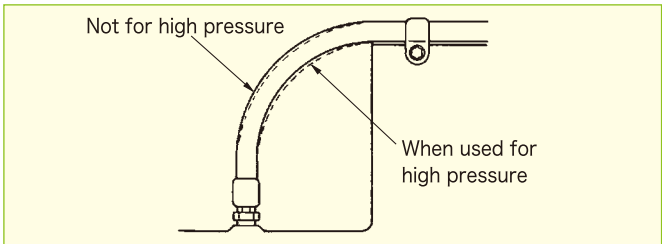
Even if hose has excellent efficiency, unless you use it correctly, it will not work in full efficiency. Followings are examples.



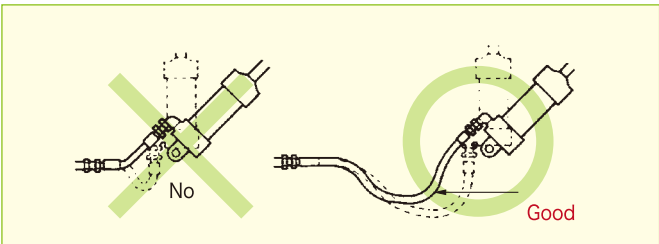
When using the hose in minimum bending radius, apply elbow as shown in the sketch to avoid sharp bending.



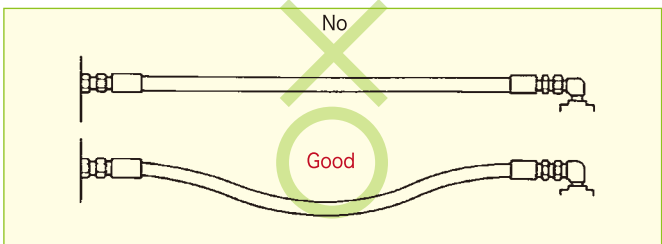
By applying elbow, please avoid extreme torsion or bending.



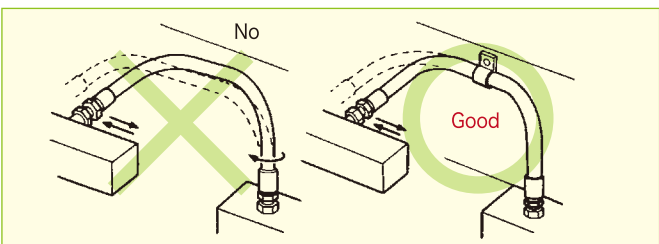
When the hose has inner pressure by fluid, hose length will slightly change. But do not fix the bending portion to suppress the change.





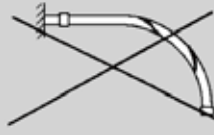



Hose length need proper allowance. It will make hose movement smooth and avoid sudden bending.



When the hose is used for high pressure, length will change in range of +2% and -4%. So, it must have sufficient looseness.



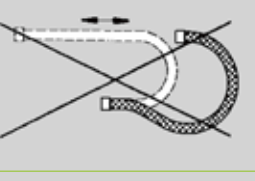
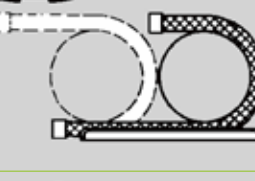
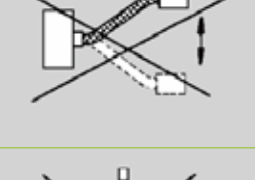



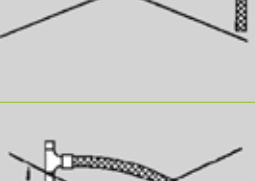

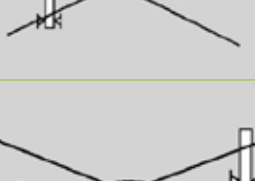


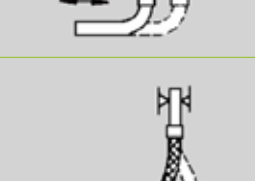
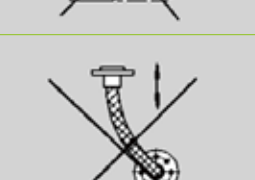
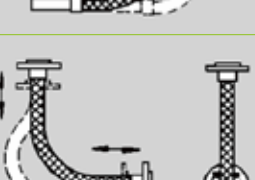
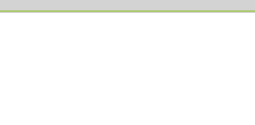
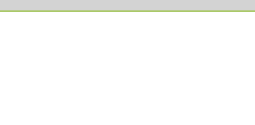


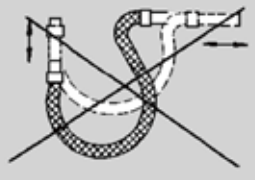

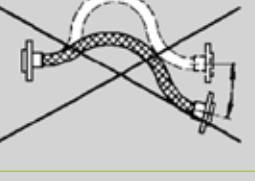


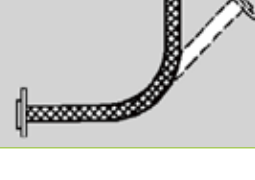
When two ends of the hose are installed in different faces as shown in the sketch, please fix the hose in another face to avoid torsion.

| Error   |  | Correct   |
|---|--|---|
|  | When extend coiled hose, do not twist.   |  |
|  | When install a hose, adjust the position of joint fitting to avoid twisting. (Static)  |  |
|  | Please avoid to install a short hose, but apply a longer hose to make circle. (Static) |  |



Note for Application of hose

| Error   |   | Correct   |
|---|---|---|
|    | For many curves, apply elbows to avoid burden to a hose.<br>Please keep the hose with only one curve.   |    |
|    | Too much burden to a hose reduces its endurance.<br>Hold the hose by support like a rail.   |    |
|    | For short distance of connecting pipe line with vertical movement, please apply elbows to make a hose U-shape. (Dynamic)  |    |
|   | Do not hang a hose at a part. Please apply a pulley or round support to avoid burden to the hose. (Static)  |   |
|  | When installing a hose to horizontal outlet of the line, please apply elbow joint. (Static)   |  |
|  | When a hose is installed horizontally and one end of the hose moves vertically, we recommend to locate the other end in the center of vertical movement. (Dynamic)                                |  |
|  | For horizontal movement, please install a hose vertically. (Dynamic)  |  |
|  | If horizontal movement is big, it might damage the hose. Please apply longer hose to draw 90°curve. (Dynamic)   |  |
|  | In case there are vertical movement and horizontal movement in the connection of vertical line and horizontal line, please locate both joint points and the hose to make straight line. (Dynamic) |  |

| Error   |  | Correct   |
|---|--|---|
|    | In case horizontal side is in upper position in the connection of vertical line and horizontal line, please apply elbow. (Dynamic)         |  |
|    | In the connection of two horizontal lines with same distance, we recommend to apply a hose with suitable length to the distance. (Dynamic) |  |
|    | In case one end of a hose moves sideways, it will cause twist. So, you must adjust direction of pipe line.                                 |  |
| <p>Others:</p> <ol style="list-style-type: none"><li>1. The hose is made of soft materials. So, when some sharp-edged objects get inside, inner surface of the hose might be damaged. Please be careful to avoid such objects or outer damage.</li><li>2. In the pipe line where water hammer shock may occur, please absorb shock by applying elbows or change hose installing location.</li></ol> |  |   |

Request when you order Please place order by confirming the followings.

| No. | Item                          | Note  |
|-----|-------------------------------|---|
| 1   | N.B.                          | Nominal Bore of pipe  |
| 2   | Pressure                      | Necessary for selecting hose and designing structure                          |
| 3   | Kind of fluid                 | Necessary for selecting hose and designing structure                          |
| 4   | Temperature                   | Necessary for selecting hose and designing structure                          |
| 5   | Condition of installation     | Min. bending radius, frequency of bending, or displacement of pipe line, etc. |
| 6   | Face to face distance         | Necessary for designing hose length   |
| 7   | Kind of joint fitting         | Thread, flange, or others   |
| 8   | Materials of tube and fitting | When special materials are needed due to surrounding atmosphere               |
| 9   | Vibration, etc.               | Frequency of vibration  |

Notes on this catalog. When you refer to this catalog, please note the followings.

1. Please do not use the hose for other applications than shown in this catalog.
2. Physical properties shown in this catalog are typical ones. Unless otherwise specified, peculiar data are based on either our own test results or actual records of general use.
3. Even if you use the hose for applications shown in this catalog, conditions could be different. So, we recommend you to make test operation under the actual condition.
4. Contents in this catalog could be changed without notice.