

DF-3300

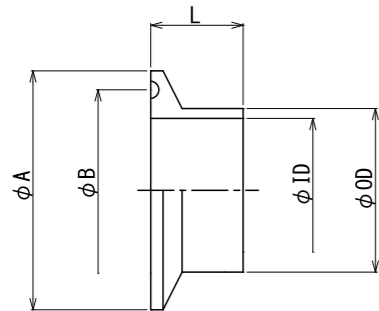
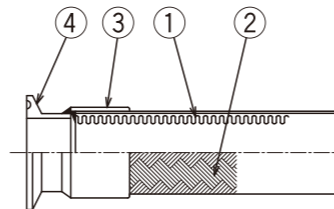
# Sanitary Fitting Ferrule type

**Structure** ■ Butt welding a sanitary fitting and a tube.

**Use** ■ ISO (IDF) standard, gas pipe size, and other categories can be selected.  
■ Pipes for food, medicine.

**Feature** ■ Small and light, easy for removal, maintenance, & inspection.

- Available NB 8A~200A 1.0S~6.5S
- Applicable Tubes
  - Spiral Tube                      ·One-Pitch Tube                      ·Super One-Pitch Tube                      ·Annular Tube
  - Fine Annular Tube                      ·Soft Tube                      ·Fine Soft Tube
- Besides the flexible metal hose, flexible hose made of resin (PTFE, PFA, silicone, etc.) are also being produced.
- Braid and tube rings of SUS316 and SUS316L are also available. Please contact us for details.



Item	Name	Material
1	Tube	SUS304·SUS316L
2	Braid	SUS304·SUS316·SUS316L
3	Tube Ring	SUS304·SUS316·SUS316L
4	Ferrule	SUS304·SUS316L

Table1. Welding type Ferrule:ISO (IDF) Standard

(Unit: mm)

N.B.	OD	ID	A	B	L	Standard Tube ID
1.0 S	25.4	23.0	50.5	43.5	21.5	20A
1.25 S	31.8	29.4	50.5	43.5	21.5	25A
1.5 S	38.1	35.7	50.5	43.5	21.5	32A
2.0 S	50.8	47.8	64.0	56.5	21.5	40A
2.5 S	63.5	59.5	77.5	70.5	21.5	50A
3.0 S	76.3	72.3	91.0	83.5	21.5	65A
3.5 S	89.1	85.1	106.0	97.0	21.5	80A
4.0 S	101.6	97.6	119.0	110.0	28.0	100A
4.5 S	114.3	108.3	130.0	122.0	28.0	100A
5.5 S	139.8	133.8	155.0	146.0	28.0	125A
6.5 S	165.2	159.2	183.0	174.0	28.0	150A

※ The length varies depending on the manufacturers of ferrule fittings.  
※ Tubes can be selected based on flow rates or limits of outer diameter. Please contact us for details.

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# Sanitary Fitting Male Thread type

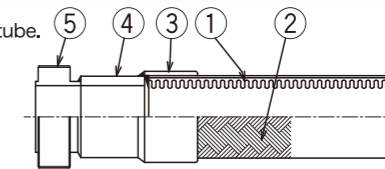
**Structure** ■ Butt welding a sanitary screw fitting and a tube.

**Use** ■ Pipes for food, medicine.

**Feature** ■ Small and light, easy for removal, maintenance, & inspection.

- Available NB 1.0S~4.0S  
(The standard tube diameter is the same as Table 1.  
Welding-type ferrule: ISO (IDF) standard on p. 15.)

- Applicable Tubes
  - Spiral Tube                      ·One-Pitch Tube                      ·Super One-Pitch Tube                      ·Annular Tube
  - Fine Annular Tube                      ·Soft Tube                      ·Fine Soft Tube
- Besides the flexible metal hose, flexible hose made of resin (PTFE, PFA, silicone, etc.) are also being produced.
- Braid and tube rings of SUS316 and SUS316L are also available. Please contact us for details.



Item	Name	Material
1	Tube	SUS304·SUS316L
2	Braid	SUS304·SUS316·SUS316L
3	Tube Ring	SUS304·SUS316·SUS316L
4	Pipe end	SUS304·SUS316L
5	Male thread	SUS304·SUS316L

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# Sanitary Fitting Hex Nut type

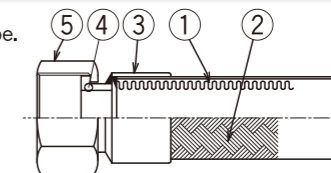
**Structure** ■ Butt welding a sanitary hex nut fitting and a tube.

**Use** ■ Pipes for food, medicine.

**Feature** ■ Small and light, easy for removal, maintenance, & inspection.

- Available NB 1.0S~4.0S  
(The standard tube diameter is the same as Table 1.  
Welding-type ferrule: ISO (IDF) standard on p. 15.)

- Applicable Tubes
  - Spiral Tube                      ·One-Pitch Tube                      ·Super One-Pitch Tube                      ·Annular Tube
  - Fine Annular Tube                      ·Soft Tube                      ·Fine Soft Tube
- Besides the flexible metal hose, flexible hose made of resin (PTFE, PFA, silicone, etc.) are also being produced.
- Braid and tube rings of SUS316 and SUS316L are also available. Please contact us for details.



Item	Name	Material
1	Tube	SUS304·SUS316L
2	Braid	SUS304·SUS316·SUS316L
3	Tube Ring	SUS304·SUS316·SUS316L
4	Liner	SUS304·SUS316L
5	Hex Nut	SUS304

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# Sanitary Fitting Grooved Round Nut type

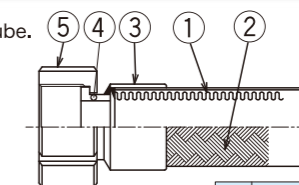
**Structure** ■ Butt welding a sanitary grooved round nut and a tube.

**Use** ■ Pipes for food, medicine.

**Feature** ■ Small and light, easy for removal, maintenance, & inspection.

- Available NB 1.0S~4.0S  
(The standard tube diameter is the same as Table 1.  
Welding-type ferrule: ISO (IDF) standard on p. 15.)

- Applicable Tubes
  - Spiral Tube                      ·One-Pitch Tube                      ·Super One-Pitch Tube                      ·Annular Tube
  - Fine Annular Tube                      ·Soft Tube                      ·Fine Soft Tube
- Besides the flexible metal hose, flexible hose made of resin (PTFE, PFA, silicone, etc.) are also being produced.
- Braid and tube rings of SUS316 and SUS316L are also available. Please contact us for details.



Item	Name	Material
1	Tube	SUS304·SUS316L
2	Braid	SUS304·SUS316·SUS316L
3	Tube Ring	SUS304·SUS316·SUS316L
4	Liner	SUS304·SUS316L
5	Grooved Round Nut	SUS304

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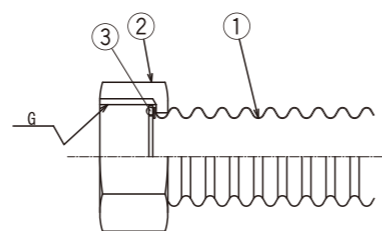
# T-Tube

**Structure** ■ A cap nut is attached to a single-mound tube.

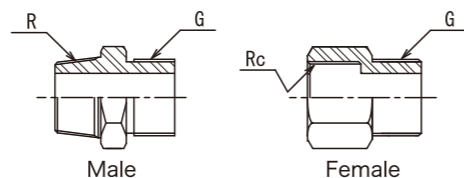
**Use** ■ For water distribution and hot water distribution pipes of facility units, etc.

**Feature** ■ The flexible bending allows easy installation even in narrow areas.

- Available NB 1/2B · 3/4B · 1B
- The cap nut can also be made with the material of BC6 and SUS304.
- Please specify the material of the gasket when placing an order.
- The operation temperature of standard gasket is -20°C to 60°C for EPDM, and -40°C to 100°C for non-asbestos.



Tip Adaptor



Tube Dimension

N.B.	Tube			Joint
	I.D.	O.D.	Thick	Thread
1/2B	φ13.0	φ16.0	0.3mm	G 1/2
3/4B	φ16.5	φ20.0	0.3mm	G 3/4
1B	φ20.5	φ25.0	0.3mm	G 1

**Caution**

- ※Repeatedly bending the tube may cause problems, such as leakage.
- ※Please do not bend the tube at the base of the cap nut.
- ※Please do not exceed the smallest bending radius (three times the inner diameter of the tube) when bending the tube.

Item	Name	Material
1	Tube	SUS304·SUS316L
2	Cap Nut	C3604BD (Chrome Plated) ·SUS304
3	Gasket (Packing)	EPDM (standard) ·Non-asbestos, others

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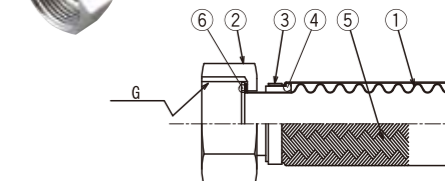
# H-Tube with Braid

**Structure** ■ The outer surface of the tube is covered with braid made of SUS to protect the outer surface and prevent the tube from stretching.

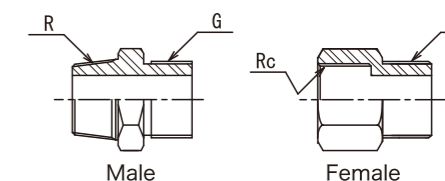
**Use** ■ For water supply, hot water supply, fan coil units etc.

**Feature** ■ The flexible bending allows easy installation even in narrow areas.

- Available NB 1/2B · 3/4B · 1B
- The cap nut can also be made with the material of BC6 and SUS304.
- Please specify the material of the gasket when placing an order.
- The operation temperature of standard gasket is -20°C to 60°C for EPDM, and -40°C to 100°C for non-asbestos.



Tip Adaptor



Tube Dimension

N.B.	Tube			Joint
	I.D.	O.D.	Thick	Thread
1/2B	φ14.0	φ19.5	0.3mm	G 1/2
3/4B	φ19.0	φ25.0	0.3mm	G 3/4
1B	φ25.0	φ32.0	0.3mm	G 1

**Caution**

- ※Repeatedly bending the tube may cause problems, such as leakage.
- ※Please do not bend the tube at the base of the cap nut.
- ※Please do not exceed the smallest bending radius (three times the inner diameter of the tube) when bending the tube.

Item	Name	Material
1	Tube	SUS316L
2	Cap Nut	BC6·SUS304
3	Clinch Ring	SUS304
4	Sleeve	C3604BD
5	Braid	SUS304
6	Gasket (Packing)	EPDM (standard) ·Non-asbestos, others

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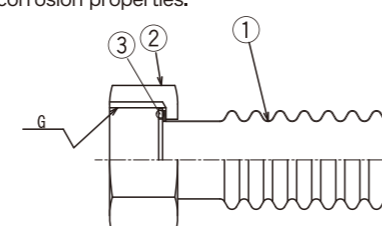
# H-Tube

**Structure** ■ A cap nut is attached on a single-mound tube, and a straight section is provided.

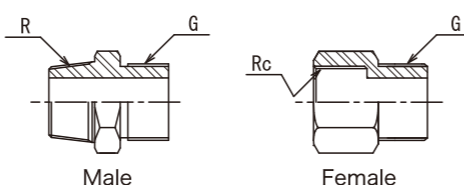
**Use** ■ For water supply, hot water supply, low-pressure fan coil of facility units, etc.

**Feature** ■ The tube is made of the material SUS316L, which provides excellent anti-corrosion properties.  
■ The flexible bending allows easy installation even in narrow areas.

- Available NB 1/2B · 3/4B · 1B
- The cap nut can also be made with the material of BC6 and SUS304.
- Please specify the material of the gasket when placing an order.
- The operation temperature of standard gasket is -20°C to 60°C for EPDM, and -40°C to 100°C for non-asbestos.



Tip Adaptor



Tube Dimension

N.B.	Tube			Joint
	I.D.	O.D.	Thick	Thread
1/2B	φ14.0	φ19.5	0.3mm	G 1/2
3/4B	φ19.0	φ25.0	0.3mm	G 3/4
1B	φ25.0	φ32.0	0.3mm	G 1

**Caution**

- ※Repeatedly bending the tube may cause problems, such as leakage.
- ※Please do not bend the tube at the base of the cap nut.
- ※Please do not exceed the smallest bending radius (three times the inner diameter of the tube) when bending the tube.

Item	Name	Material
1	Tube	SUS316L
2	Cap Nut	C3604BD (Chrome Plated) ·SUS304
3	Gasket (Packing)	EPDM (standard) ·Non-asbestos, others

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# PURE FLEX Resin Hose

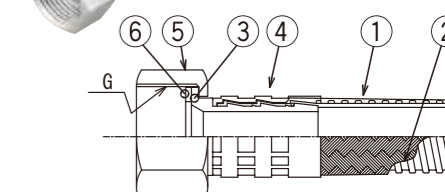
**Structure** ■ Bridged elastomer material is used for fluid contact portions.  
· Passed for pressure resistance test JIS S3200-1  
· Passed for exudation efficiency test JIS S3200-7  
■ PP core material is lapped spirally on outer surface of bridged elastomer hose to improve flexibility.  
■ Steel wire braid over the hose keeps pressure resistance.  
· Passed for pressure resistance test JIS S3200-6

**Use** ■ For water supply, hot water supply, unit bath, restroom, etc.

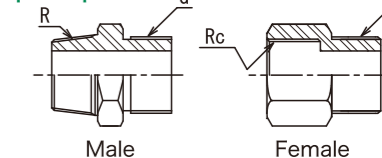
**Feature** ■ Excellent for easy piping work (softness of pipe).  
▶ If the hose is bent, it will not be crushed, and fluid channel can always be maintained.  
■ Usable for water or hotwater supply.  
■ Bridged elastomer is adopted.  
▶ Free from rust or mould.  
■ No offensive smell particular to resin.

**Applicable range** ■ Temperature ... 0°C~80°C max. (Maximum workable temperature, not usual working temperature.)  
■ Pressure ... 1.0MPaG max.

- Available NB 13A (15A) · 20A
- Please specify the material of the gasket when placing an order.
- The operation temperature of standard gasket is 80°C or below for non-asbestos.



Tip Adaptor



Tube Dimension

N.B.	Tube I.D.
13A (15A)	φ11
20A	φ13.7

**Caution**

- ※Too much keen bending (smaller angle than 60R), repeated bending, elongation, and torsion will cause leakage.
- ※Please install the tube carefully to keep the outer braid free from contact to any object. (Once you find any break at the outer braid, please make replacement.)
- ※Please give suitable protection to the tube where freezing is expected.
- ※Please pay caution to chloride detergent and corrosive atmosphere.

Item	Name	Material
1	Tube	Synthetic resin
2	Braid	SUS304
3	Sleeve	C3604BD·SUS304
4	Press Cover	SUS304
5	Cap Nut	BC6·SUS304, others
6	Gasket (Packing)	Non-asbestos (standard)